
UNIVERSITI SAINS MALAYSIA

Peperiksaan Semester Kedua
Sidang Akademik 2006/2007

April 2007

EKC 213 – Pemindahan Haba Proses

Masa : 3 jam

Sila pastikan bahawa kertas peperiksaan ini mengandungi LIMA muka surat yang bercetak dan SEMBILAN muka surat Lampiran sebelum anda memulakan peperiksaan ini.

Arahan: Jawab **EMPAT (4)** soalan.

PELAJAR DIBENARKAN MENJAWAB SOALAN SAMA ADA DALAM BAHASA MALAYSIA ATAU BAHASA INGGERIS.

Answer ALL questions.

Jawab SEMUA soalan.

1. [a] Derive an expression for the thermal resistance through a hollow spherical shell of inside radius r_i and outside radius r_o having thermal conductivity K .

[5 marks]

- [b] A spherical tank used for an experimental test is constructed of aluminum with an inner diameter of 0.04 m and an outer diameter of 0.08 m. The inside temperature is 100°C and the outer temperature 50°C . If the thermal conductivity of aluminum is 204 W/m K .

[i] Calculate the heat transfer from the inside to the outside of the tank.

[ii] Calculate the aluminum tank thermal resistance.

[10 marks]

- [c] Assume that the sphere in above question [b] is covered with a 1.0 cm layer of an insulating material having thermal conductivity 0.05 W/m K and the outside of the insulation is exposed to an environment with heat-transfer coefficient is equal to $20 \text{ W/m}^2 \text{ K}$ and temperature is 10°C . The inside of the sphere remains at 100°C . Calculate:-

[i] the insulating material thermal resistance.

[ii] the heat-transfer under these conditions.

[10 marks]

1. [a] *Terbitkan ungkapan bagi rintangan haba melalui sebuah kelompong sfera geronggang yang mempunyai jejari dalam r_i dan jejari luar r_o dan keberaliran haba K .*

[5 markah]

- [b] *Sebuah tangki sfera yang digunakan bagi suatu ujikaji dibina dari aluminium dengan garispusat dalaman 0.04 m dan garispusat luaran 0.08 m. Suhu dalam ialah 100°C dan suhu luar ialah 50°C . Jika keberaliran haba aluminium ialah 204 W/m K .*

[i] *Kirakan pemindahan haba dari bahagian dalam ke bahagian luar tangki.*

[ii] *Kirakan rintangan haba tangki aluminium.*

[10 markah]

- [c] *Andaikan sfera di soalan [b] ditutupi dengan lapisan 1.0 sm suatu bahan penebat yang mempunyai keberaliran haba sebanyak 0.05 W/m K . Bahagian luar penebat didedahkan kepada suatu persekitaran dengan pekali pemindahan haba bersamaan $20 \text{ W/m}^2 \text{ K}$ dan suhu 10°C . Bahagian dalam sfera kekal pada 100°C . Kirakan:-*

[i] *rintangan haba bahan penebat.*

[ii] *pemindahan haba di bawah keadaan-keadaan tersebut.*

[10 markah]

...3/-

2. [a] The area of the flat roof of a building is $30.0 \text{ m} \times 60.0 \text{ m}$ and the surface temperature is measured to be 27°C due to the attainment of heat loading by the sun. The ambient air temperature in that time is found to be 0°C . In order to use the rules of the principle of convection heat transfer it is necessary to measure the velocity of the mild breeze blowing across the roof and is found to be 5 miles per hour. Calculate the heat lost from the roof.

[8 marks]

- [b] A tube bank consists of a square array of 144 tubes arranged in an in-line position. The tubes have a diameter of 1.5 cm and length of 1.0 m. The center-to-center tube spacing is 2.0 cm. If the surface temperature of the tubes is maintained at 350 K and air enters the tube bank at 1.0 bar, temperature 300 K and air velocity $U_\infty = 6 \text{ m/s}$, calculate:-

- [i] the air exit temperature
[ii] the total heat lost by the tube

[10 marks]

- [c] A sphere with 25 mm diameter is maintained at a surface temperature of 50°C and exposed to a fluid at 27°C . Calculate the heat loss for,

- [i] air
[ii] water

[7 marks]

2. [a] *Luas bumbung rata sebuah bangunan ialah $30.0 \text{ m} \times 60.0 \text{ m}$ dan suhu permukaan yang diukur adalah 27°C yang disebabkan oleh bebanan haba matahari. Suhu udara ambien pada masa tersebut adalah 0°C . Untuk menggunakan aturan-aturan bagi prinsip pemindahan haba olakan, halaju bayu yang bertiup merentasi bumbung perlu diukur dan ia didapati bernilai 5 batu per jam. Kirakan haba yang hilang dari bumbung.*

[8 markah]

- [b] *Sekumpulan tiub dengan tatasusunan segiempat sama mengandungi 144 tiub yang diatur dalam kedudukan sebaris. Tiub-tiub tersebut mempunyai garispusat 1.5 sm dan panjang 1.0 m. Jarak pusat-ke-pusat tiub ialah 2.0 sm. Jika suhu dipermukaan tiub-tiub dikekalkan pada 350 K dan udara memasuki kumpulan tiub pada 1.0 bar, suhu 300K dan halaju udara $U_\infty = 6 \text{ m/s}$, kirakan*

- [i] *suhu keluar udara*
[ii] *jumlah haba yang hilang dari tiub*

[10 markah]

- [c] *Suatu sfera dengan garispusat 25 mm dan suhu permukaan yang dikekalkan pada 50°C didedahkan kepada suatu bendalir pada 27°C . Kirakan kehilangan haba bagi,*

- [i] *udara*
[ii] *air*

[7 markah]

...4/-

3. Two parallel planes $1.2 \text{ m} \times 1.2 \text{ m}$ are separated by a distance of 1.2 m . The emissivities of the planes are 0.4 ($0 \leq \lambda \leq 70 \mu\text{m}$) and 0.6 ($0 \leq \lambda \leq 100 \mu\text{m}$), and the temperatures are 760°C and 300°C , respectively. A $1.2 \text{ m} \times 1.2 \text{ m}$ radiation shield having an emissivity of 0.05 on both sides is located equidistant between the two planes. The combined arrangement is placed in a large room which is maintained at 40°C . Calculate:

[a] The heat-transfer rate from each of the two planes if the shield were not present

[5 marks]

[b] The heat-transfer rate from each of the two planes with the shield present

[9 marks]

[c] The temperature of the shield

[5 marks]

[d] Wavelength and spectral emissive power (per unit area per unit wavelength) associated with maximum emission to the room.

[6 marks]

3. *Dua satah yang berjajar bersaiz $1.2 \text{ m} \times 1.2 \text{ m}$ dipisahkan sejauh 1.2 m . Keberpencaran satah-satah berkenaan ialah masing-masing 0.4 ($0 \leq \lambda \leq 70 \mu\text{m}$) dan 0.6 ($0 \leq \lambda \leq 100 \mu\text{m}$), dan suhu 760°C dan 300°C . Satu perisai radiasi bersaiz $1.2 \text{ m} \times 1.2 \text{ m}$ mempunyai keberpencaran 0.05 di kedua-dua bahagian diletakkan di tengah-tengah dua satah. Kombinasi aturan ini diletakkan di suatu bilik yang luas pada 40°C . Kirakan:*

[a] *Kadar pemindahan haba daripada setiap satu satah sekiranya tiada perisai.*

[5 markah]

[b] *Kadar pemindahan haba daripada setiap satu satah dengan perisai.*

[9 markah]

[c] *Suhu perisai tersebut*

[5 markah]

[d] *Panjang gelombang dan kuasa pancaran spektrum (per unit keluasan per panjang gelombang) berkaitan dengan pancaran maksimum terhadap bilik tersebut.*

[6 markah]

4. [a] A large condenser is designed to remove 800 MW of energy from condensing steam at 1 atm pressure. To accomplish this task, cooling water enters the condenser at 25°C and leaves at 30°C. The overall heat transfer coefficient (U) is 2000 W/m².°C. Calculate the area required for the heat exchanger.

[10 marks]

- [b] Suppose the water flow rate for part [a] above is reduced in half from the design value. What will be the steam condensation rate (in kg/hr) under these conditions if the overall heat transfer coefficient (U) remains the same? Given:

$$h_{fg} = 2.255 \times 10^6 \text{ J/kg}$$

$$C_{p,d} = 4.217 \text{ kJ/kg.K}$$

$$J = 58.9 \times 10^{-3} \text{ N/m}$$

$$C_{sf} = 0.0130$$

$$K_v = 0.0331 \text{ W/m.K}$$

$$B = \frac{1}{T} \text{ if the fluid behaves ideally}$$

[15 marks]

4. [a] Suatu pemeluwap yang bersaiz besar direkabentuk untuk mengeluarkan 800 MW tenaga daripada pemeluwapan stim pada tekanan 1 atm. Bagi mencapai tujuan ini, air penyejuk memasuki pemeluwap pada 25°C dan meninggalkan pemeluwap pada 30°C. Pekali pemindahan haba keseluruhan (U) ialah 2000 W/m².°C. Kirakan keluasan penukar haba yang diperlukan.

[10 markah]

- [b] Sekiranya kadar pengaliran air di bahagian [a] di atas dikurangkan kepada separuh daripada nilai reka bentuk. Berapakah kadar pemeluwapan stim (dalam kg/jam) pada keadaan seperti di atas sekiranya U dikekalkan? Diberi:

$$h_{fg} = 2.255 \times 10^6 \text{ J/kg}$$

$$C_{p,d} = 4.217 \text{ kJ/kg.K}$$

$$J = 58.9 \times 10^{-3} \text{ N/m}$$

$$C_{sf} = 0.0130$$

$$K_v = 0.0331 \text{ w/m.K}$$

$$B = \frac{1}{T} \text{ sekiranya bendalir bersifat unggul}$$

[15 markah]

Lampiran

Table 1 Properties of air at atmospheric pressure.

| The values of μ , k , c_p , and Pr are not strongly pressure-dependent and may be used over a fairly wide range of pressures | | | | | | | |
|--|-----------------------------|---------------------|-------------------------------|--|-----------------|---|-------|
| T , K | ρ kg/m ³ | c_p kJ/kg · °C | $\mu \times 10^5$ kg/m · s | $\nu \times 10^6$ m ² /s | k W/m · °C | $\alpha \times 10^4$ m ² /s | Pr |
| 100 | 3.6010 | 1.0266 | 0.6924 | 1.923 | 0.009246 | 0.02501 | 0.770 |
| 150 | 2.3675 | 1.0099 | 1.0283 | 4.343 | 0.013735 | 0.05745 | 0.753 |
| 200 | 1.7684 | 1.0061 | 1.3289 | 7.490 | 0.01809 | 0.10165 | 0.739 |
| 250 | 1.4128 | 1.0053 | 1.5990 | 11.31 | 0.02227 | 0.15675 | 0.722 |
| 300 | 1.1774 | 1.0057 | 1.8462 | 15.69 | 0.02624 | 0.22160 | 0.708 |
| 350 | 0.9980 | 1.0090 | 2.075 | 20.76 | 0.03003 | 0.2983 | 0.697 |
| 400 | 0.8826 | 1.0140 | 2.286 | 25.90 | 0.03365 | 0.3760 | 0.689 |
| 450 | 0.7833 | 1.0207 | 2.484 | 31.71 | 0.03707 | 0.4222 | 0.683 |
| 500 | 0.7048 | 1.0295 | 2.671 | 37.90 | 0.04038 | 0.5564 | 0.680 |
| 550 | 0.6423 | 1.0392 | 2.848 | 44.34 | 0.04360 | 0.6532 | 0.680 |
| 600 | 0.5879 | 1.0551 | 3.018 | 51.34 | 0.04659 | 0.7512 | 0.680 |
| 650 | 0.5430 | 1.0635 | 3.177 | 58.51 | 0.04953 | 0.8578 | 0.682 |
| 700 | 0.5030 | 1.0752 | 3.332 | 66.25 | 0.05230 | 0.9672 | 0.684 |
| 750 | 0.4709 | 1.0856 | 3.481 | 73.91 | 0.05509 | 1.0774 | 0.686 |
| 800 | 0.4405 | 1.0978 | 3.625 | 82.29 | 0.05779 | 1.1951 | 0.689 |
| 850 | 0.4149 | 1.1095 | 3.765 | 90.75 | 0.06028 | 1.3097 | 0.692 |
| 900 | 0.3925 | 1.1212 | 3.899 | 99.3 | 0.06279 | 1.4271 | 0.696 |
| 950 | 0.3716 | 1.1321 | 4.023 | 108.2 | 0.06525 | 1.5510 | 0.699 |
| 1000 | 0.3524 | 1.1417 | 4.152 | 117.8 | 0.06752 | 1.6779 | 0.702 |
| 1100 | 0.3204 | 1.160 | 4.44 | 138.6 | 0.0732 | 1.969 | 0.704 |
| 1200 | 0.2947 | 1.179 | 4.69 | 159.1 | 0.0782 | 2.251 | 0.707 |
| 1300 | 0.2707 | 1.197 | 4.93 | 182.1 | 0.0837 | 2.583 | 0.705 |
| 1400 | 0.2515 | 1.214 | 5.17 | 205.5 | 0.0891 | 2.920 | 0.705 |
| 1500 | 0.2355 | 1.230 | 5.40 | 229.1 | 0.0946 | 3.262 | 0.705 |
| 1600 | 0.2211 | 1.248 | 5.63 | 254.5 | 0.100 | 3.609 | 0.705 |
| 1700 | 0.2082 | 1.267 | 5.85 | 280.5 | 0.105 | 3.977 | 0.705 |
| 1800 | 0.1970 | 1.287 | 6.07 | 308.1 | 0.111 | 4.379 | 0.704 |
| 1900 | 0.1858 | 1.309 | 6.29 | 338.5 | 0.117 | 4.811 | 0.704 |
| 2000 | 0.1762 | 1.338 | 6.50 | 369.0 | 0.124 | 5.260 | 0.702 |
| 2100 | 0.1682 | 1.372 | 6.72 | 399.6 | 0.131 | 5.715 | 0.700 |
| 2200 | 0.1602 | 1.419 | 6.93 | 432.6 | 0.139 | 6.120 | 0.707 |
| 2300 | 0.1538 | 1.482 | 7.14 | 464.0 | 0.149 | 6.540 | 0.710 |
| 2400 | 0.1458 | 1.574 | 7.35 | 504.0 | 0.161 | 7.020 | 0.718 |
| 2500 | 0.1394 | 1.688 | 7.57 | 543.5 | 0.175 | 7.441 | 0.730 |

Table 2 Properties of Water (Saturated Liquid)†

Note: $Gr, Pr = \left(\frac{g\beta\rho^2c_p}{\mu k} \right) x^3 \Delta T$

| °F | °C | c_p , kJ/kg K | ρ , kg/m ³ | μ , kg/m s | k , W/m K | Pr | $\frac{g\beta\rho^2c_p}{\mu k}$, 1/m ³ K |
|-----|-------|--------------------|-------------------------------|-----------------------|----------------|-------|---|
| 32 | 0 | 4.225 | 999.8 | 1.79×10^{-3} | 0.566 | 13.25 | |
| 40 | 4.44 | 4.208 | 999.8 | 1.55 | 0.575 | 11.35 | 1.91×10^9 |
| 50 | 10 | 4.195 | 999.2 | 1.31 | 0.585 | 9.40 | 6.34×10^9 |
| 60 | 15.56 | 4.186 | 998.6 | 1.12 | 0.595 | 7.88 | 1.08×10^{10} |
| 70 | 21.11 | 4.179 | 997.4 | 9.8×10^{-4} | 0.604 | 6.78 | 1.46×10^{10} |
| 80 | 26.67 | 4.179 | 995.8 | 8.6 | 0.614 | 5.85 | 1.91×10^{10} |
| 90 | 32.22 | 4.174 | 994.9 | 7.65 | 0.623 | 5.12 | 2.48×10^{10} |
| 100 | 37.78 | 4.174 | 993.0 | 6.82 | 0.630 | 4.53 | 3.3×10^{10} |
| 110 | 43.33 | 4.174 | 990.6 | 6.16 | 0.637 | 4.04 | 4.19×10^{10} |
| 120 | 48.89 | 4.174 | 988.8 | 5.62 | 0.644 | 3.64 | 4.89×10^{10} |
| 130 | 54.44 | 4.179 | 985.7 | 5.13 | 0.649 | 3.30 | 5.66×10^{10} |
| 140 | 60 | 4.179 | 983.3 | 4.71 | 0.654 | 3.01 | 6.48×10^{10} |
| 150 | 65.55 | 4.183 | 980.3 | 4.3 | 0.659 | 2.73 | 7.62×10^{10} |
| 160 | 71.11 | 4.186 | 977.3 | 4.01 | 0.655 | 2.53 | 8.84×10^{10} |
| 170 | 76.67 | 4.191 | 973.7 | 3.72 | 0.668 | 2.33 | 9.85×10^{10} |
| 180 | 82.22 | 4.195 | 970.2 | 3.47 | 0.673 | 2.16 | 1.09×10^{11} |
| 190 | 87.78 | 4.199 | 966.7 | 3.27 | 0.675 | 2.03 | |
| 200 | 93.33 | 4.204 | 963.2 | 3.06 | 0.678 | 1.93 | |
| 220 | 104.4 | 4.216 | 955.1 | 2.67 | 0.684 | 1.66 | |
| 240 | 115.6 | 4.229 | 946.7 | 2.44 | 0.685 | 1.51 | |
| 260 | 126.7 | 4.250 | 937.2 | 2.19 | 0.685 | 1.36 | |
| 280 | 137.8 | 4.271 | 928.1 | 1.98 | 0.685 | 1.24 | |
| 300 | 148.9 | 4.296 | 918.0 | 1.86 | 0.684 | 1.17 | |
| 350 | 176.7 | 4.371 | 890.4 | 1.57 | 0.677 | 1.02 | |
| 400 | 204.4 | 4.467 | 859.4 | 1.36 | 0.665 | 1.00 | |
| 450 | 232.2 | 4.585 | 825.7 | 1.20 | 0.646 | 0.85 | |
| 500 | 260 | 4.731 | 785.2 | 1.07 | 0.616 | 0.83 | |
| 550 | 287.7 | 5.024 | 735.5 | 9.51×10^{-5} | | | |
| 600 | 315.6 | 5.703 | 678.7 | 8.68 | | | |

Convection heat transfer equations

(1) $Nu = (Pr)^{1/3} (0.037 (Re)^{0.8} - 871)$

(2) $Nu = C (Re)^n (Pr)^{1/3}$ Where $C = 0.364$ and $n = 0.597$
Also where $(S_n / d) = (S_p) = 1.33$

(3) Rayleigh Number $Ra = g \beta (T_w - T_\infty) \delta^3 Pr / \nu^2$ Where $g = 9.8$
 $Ra = Gr \cdot Pr$
 $Nu = C (Gr \cdot Pr)^m$ Where $C = 0.15$ and $m = 1/3$

(4) For Sphere in Air $Nu = 2 + 0.43 (Gr \cdot Pr)^{1/4}$
For Sphere in Water $Nu = 2 + 0.5 (Gr \cdot Pr)^{1/4}$

Air gas constant $R = 287 \text{ J/kg K}$

Air specific heat at constant pressure = 1.005 kJ/kg K

Table 1 Properties of air at atmospheric pressure

Table 2 Properties of water (Saturated liquid)

Table Radiation function

| λT | $E_{b\lambda}/T^5$ | $\frac{E_{b0-\lambda T}}{\sigma T^4}$ | λT | $E_{b\lambda}/T^5$ | $\frac{E_{b0-\lambda T}}{\sigma T^4}$ |
|----------------|--|---------------------------------------|----------------|--|---------------------------------------|
| μmK | W | σT^4 | μmK | W | σT^4 |
| | $\text{m}^2 \text{K}^5 \mu\text{m} \times 10^{11}$ | | | $\text{m}^2 \text{K}^5 \mu\text{m} \times 10^{11}$ | |
| 1000 | 0.02110 | 0.00032 | 5100 | 0.68628 | 0.64606 |
| 1100 | 0.04846 | 0.00091 | 5200 | 0.65983 | 0.65794 |
| 1200 | 0.09329 | 0.00213 | 5300 | 0.63432 | 0.66935 |
| 1300 | 0.15724 | 0.00432 | 5400 | 0.60974 | 0.68033 |
| 1400 | 0.23932 | 0.00779 | 5500 | 0.58608 | 0.69087 |
| 1500 | 0.33631 | 0.01285 | 5600 | 0.56332 | 0.70101 |
| 1600 | 0.44359 | 0.01972 | 5700 | 0.54146 | 0.71076 |
| 1700 | 0.55603 | 0.02853 | 5800 | 0.52046 | 0.72012 |
| 1800 | 0.66872 | 0.03934 | 5900 | 0.50030 | 0.72913 |
| 1900 | 0.77736 | 0.05210 | 6000 | 0.48096 | 0.73778 |
| 2000 | 0.87858 | 0.06672 | 6100 | 0.46242 | 0.74610 |
| 2100 | 0.96994 | 0.08305 | 6200 | 0.44464 | 0.75410 |
| 2200 | 1.04990 | 0.10088 | 6300 | 0.42760 | 0.76180 |
| 2300 | 1.11768 | 0.12002 | 6400 | 0.41128 | 0.76920 |
| 2400 | 1.17314 | 0.14025 | 6500 | 0.39564 | 0.77631 |
| 2500 | 1.21659 | 0.16135 | 6600 | 0.38066 | 0.78316 |
| 2600 | 1.24868 | 0.18311 | 6700 | 0.36631 | 0.78975 |
| 2700 | 1.27029 | 0.20535 | 6800 | 0.35256 | 0.79609 |
| 2800 | 1.28242 | 0.22788 | 6900 | 0.33940 | 0.80219 |
| 2900 | 1.28612 | 0.25055 | 7000 | 0.32679 | 0.80807 |
| 3000 | 1.28245 | 0.27322 | 7100 | 0.31471 | 0.81373 |
| 3100 | 1.27242 | 0.29576 | 7200 | 0.30315 | 0.81918 |
| 3200 | 1.25702 | 0.31809 | 7300 | 0.29207 | 0.82443 |
| 3300 | 1.23711 | 0.34009 | 7400 | 0.28146 | 0.82949 |
| 3400 | 1.21352 | 0.36172 | 7500 | 0.27129 | 0.83436 |
| 3500 | 1.18695 | 0.38290 | 7600 | 0.26155 | 0.83906 |
| 3600 | 1.15806 | 0.40359 | 7700 | 0.25221 | 0.84359 |
| 3700 | 1.12739 | 0.42375 | 7800 | 0.24326 | 0.84796 |
| 3800 | 1.09544 | 0.44336 | 7900 | 0.23468 | 0.85218 |
| 3900 | 1.06261 | 0.46240 | 8000 | 0.22646 | 0.85625 |
| 4000 | 1.02927 | 0.48085 | 8100 | 0.21857 | 0.86017 |
| 4100 | 0.99571 | 0.49872 | 8200 | 0.21101 | 0.86396 |
| 4200 | 0.96220 | 0.51599 | 8300 | 0.20375 | 0.86762 |
| 4300 | 0.92892 | 0.53267 | 8400 | 0.19679 | 0.87115 |
| 4400 | 0.89607 | 0.54877 | 8500 | 0.19011 | 0.87456 |
| 4500 | 0.86376 | 0.56429 | 8600 | 0.18370 | 0.87786 |
| 4600 | 0.83212 | 0.57925 | 8700 | 0.17755 | 0.88105 |
| 4700 | 0.80124 | 0.59366 | 8800 | 0.17164 | 0.88413 |
| 4800 | 0.77117 | 0.60753 | 8900 | 0.16596 | 0.88711 |
| 4900 | 0.74197 | 0.62088 | 9000 | 0.16051 | 0.88999 |
| 5000 | 0.71366 | 0.63372 | 9100 | 0.15527 | 0.89277 |