UNIVERSITI SAINS MALAYSIA

Peperiksaan Semester Pertama
Sidang Akademik 90/91

Oktober/November 1990

EBS 412/3 Pemprosesan Mineral III

Masa: [3 jam]

ARAHAN KEPADA CALON

Sila pastikan bahawa kertas soalan ini mengandungi LIMA (5) mukasurat bercetak dan ENAM (6) mukasurat lampiran sebelum anda memulakan peperiksaan ini.

Kertas soalan ini mengandungi ENAM (6) soalan semuanya.

Jawab sebarang LIMA (5) soalan.

Semua jawapan mesti dimulakan pada muka surat baru.

Semua soalan MESTILAH dijawab di dalam Bahasa Malaysia.

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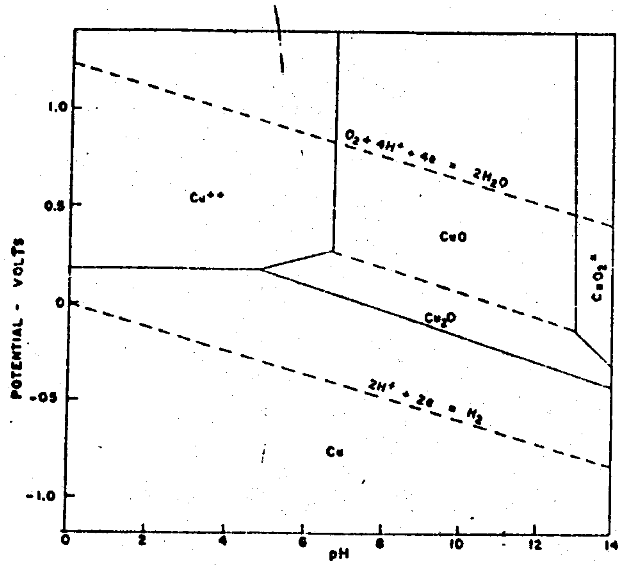
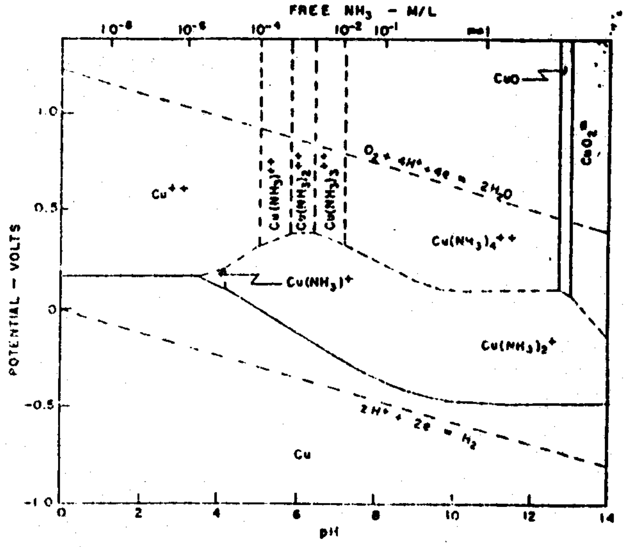
1. Berdasarkan gambarajah yang diberikan jawab soalan berikut:



Gambarajah 1: E_h-pH untuk sistem Cu-H_2O



Gambarajah 2: E_h-pH untuk sistem Cu-NH_3-H_2O

[a] Adakah kuprum logam stabil dalam larutan akues pada julat pH yang dipertimbangkan ? Berikan sebab.

[b] Adakah pengoksidaan kuprum boleh dilakukan menggunakan gas oksigen? Nyatakan julat pH dan hasil pengoksidaan yang mungkin.

[c] Bolehkah bentuk teroksida kuprum diturunkan oleh gas hidrogen pada tekanan biasa.

[d] Sifat-sifat sistem Cu-H_2O akan mengalami perubahan yang besar jika reagen yang membentuk kompleks ditambah kepada sistem tersebut. Nyatakan dan terangkan perubahan tersebut.

(20 markah)

2. [a] Takrifkan pelarut-lesapan. Berikan carta-alir am untuk suatu pemprosesan menggunakan laluan hidrometalurgi.

[b] Penggunaan dan pemilihan suatu reagen/gabungan reagen pelarut-lesapan ditentukan oleh faktor ekonomi. Nyatakan kriteria pemilihan yang lazim digunakan.

[c] Terbitkan persamaan kadar pelarut-lesapan kawalan resapan untuk suatu partikel tunggal. Adakah persamaan ini sah digunakan jika saiz partikel yang digunakan tidak seragam? (20 markah)

3. Berikut adalah log suatu cas pelarut-lesapan tipikal di Chuquicamata, Chile :-

Cas: 8,212 tan bijih yang mengandungi 1.6 peratus Cu.

Larutan yang ditambah

Tan	Cu (%)	H_2SO_4(%)	Cl(%)
3,300	3.5	6.8	0.2
2,600	2.2	7.0	0.1
2,100	2.5	5.0	0.1
3,300	3.6	4.4	0.3
3,300	3.1	3.3	0.3
3,400	2.2	2.0	0.2
3,300	0.8	0.6	0.1
600	-	-	-

Larutan yang dikeluarkan

Tan	Cu (%)	H_2SO_4(%)	Cl(%)
2,700	4.8	3.8	0.5
2,300	4.2	5.2	0.3
3,300	3.6	4.8	0.2
3,300	3.5	4.3	0.3
3,300	3.1	3.3	0.3
3,300	2.2	1.9	0.2
2,800	1.1	0.8	0.1

600 tan larutan pembersih terakhir disalurkan ke tangki pemendakan untuk perolehan Cu secara pensimenan ke atas besi skrap (94 peratus Fe). Larutan yang lain diolah untuk pemendakan kandungan Cl oleh tindakbalas $CuCl_2 + Cu = 2\ CuCl$. Mendakan CuCl dilarutkan dalam air garam dan kemudiannya menjalani proses pensimenan ke atas skrap besi.

[i] Kirakan peratus pengekstrakan dari bijih.

[ii] Berapa peratuskah daripada Cu yang hilang terdiri daripada Cu yang taklarut dan yang hilang dalam larutan yang dibuang bersama hampas.

[iii] Kirakan berat skrap besi yang diperlukan untuk mensimen Cu dari larutan pembersih terakhir.

[iv] Berat skrap besi yang diperlukan untuk mensimenkan larutan yang mengandungi CuCl.

[v] Berat total skrap besi yang digunakan untuk satu tan Cu yang terhasil.

[vi] Berapa peratuskah daripada Cu yang terhasil yang diperlukan untuk penyahkloridan.

Jisim atom relatif:

Cu; 64 Fe ; 56 (20 markah)

4. [a] Nyatakan tiga teknik yang diamalkan dalam pengekstrakan dan terangkan setiap satu.

[b] Terangkan kaedah untuk meramalkan bilangan peringkat pengekstrakan teori dalam pengekstrakan pelarut.

(20 markah)

5. Tuliskan nota ringkas untuk <u>dua</u> daripada berikut:

[a] Pelarut-lesapan bakteria
[b] Proses Jarosit
[c] Karbon-dalam-pulpa (20 markah)

6. [a] Bezakan antara elektrolehan dan elektrotulenan.

[b] Nyatakan dan terangkan faktor-faktor yang mempengaruhi rekabentuk sesuatu reaktor elektrokimia.

[c] Loji penulenan Raritan Copper Works mengeluarkan 480,000,000 lb tembaga setahun (365 hari). Ia beroperasi pada ketumpatan arus 17.3 amp per kaki persegi permukaan katod. Elektrod disusun menurut sistem berganda (multiple sistem) dan setiap tangki mengandungi 31 katod dan 30 anod. Katod berukuran 30 $\frac{1}{4}$ x 38 $\frac{1}{2}$ in dan terendam keseluruhannya dalam elektrolit.

Jarak purata antara anod dan katod adalah 1.35 in. Voltan per tangki adalah 0.24 V. Tangki-tangki digabungkan pada empat kitar yang berasingan dengan satu penjana pada setiap kitar.

Kira:

[i] Bilangan tangki, jika semua beroperasi dengan 93% kecekapan arus.

[ii] Keberintangan elektrolit (andaikan 50% susutan voltan digunakan untuk mengatasi rintangan elektrolit.

[iii] Voltan dan ampere setiap generator.

[iv] Kos tenaga per lb tembaga dihasilkan, jika kadar tenaga adalah $60 per kilowatt-tahun.

Jisim atom relatif Cu; 63.5

Angkatap Faraday = 96,500 C mol^{-1}

1 in = 2.54 sm

1 lb = 453.6 g

(20 markah)

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APPENDIX 10
QUADRATIC FORMS OF MILLER INDICES

Cubic					Hexagonal	
	hkl					
$h^2 + k^2 + l^2$	Simple	Face-centered	Body-centered	Diamond	$h^2 + hk + k^2$	*hk*
1	100				1	10
2	110	. . .	110		2	
3	111	111	. . .	111	3	11
4	200	200	200		4	20
5	210				5	
6	211	. . .	211		6	
7					7	21
8	220	220	220	220	8	
9	300, 221				9	30
10	310	. . .	310		10	
11	311	311	. . .	311	11	
12	222	222	222		12	22
13	320				13	31
14	321	. . .	321		14	
15					15	
16	400	400	400	400	16	40
17	410, 322				17	
18	411, 330	. . .	411, 330		18	
19	331	331	. . .	331	19	32
20	420	420	420		20	
21	421				21	41
22	332	. . .	332		22	
23					23	
24	422	422	422	422	24	
25	500, 430				25	50
26	510, 431	. . .	510, 431		26	
27	511, 333	511, 333	. . .	511, 333	27	33
28					28	42
29	520, 432				29	
30	521	. . .	521		30	
31					31	51
32	440	440	440	440	32	
33	522, 441				33	
34	530, 433	. . .	530, 433		34	
35	531	531	. . .	531	35	
36	600, 442	600, 442	600, 442		36	60
37	610				37	43
38	611, 532	. . .	611, 532		38	
39					39	52
40	620	620	620	620	40	
41	621, 540, 443				41	
42	541	. . .	541		42	
43	533	533	. . .	533	43	61
44	622	622	622		44	
45	630, 542				45	
46	631	. . .	631		46	
47					47	
48	444	444	444	444	48	44
49	700, 632				49	70, 53
50	710, 550, 543	. . .	710, 550, 543		50	
51	711, 551	711, 551	. . .	711, 551	51	
52	640	640	640		52	62
53	720, 641				53	
54	721, 633, 552	. . .	721, 633, 552		54	
55					55	
56	642	642	642	642	56	
57	722, 544				57	71
58	730	. . .	730		58	
59	731, 553	731, 553	. . .	731, 553	59	

APPENDIX 11
VALUES OF $(\sin \theta)/\lambda$ ($Å^{-1}$)

θ	Radiation				
	Mo Kα (0.711 Å)	Cu Kα (1.542 Å)	Co Kα (1.790 Å)	Fe Kα (1.937 Å)	Cr Kα (2.291 Å)
0°	0.00	0.00	0.00	0.00	0.00
1	0.02	0.01	0.01	0.01	0.01
2	0.05	0.02	0.02	0.02	0.02
3	0.07	0.03	0.03	0.03	0.02
4	0.10	0.05	0.04	0.04	0.03
5	0.12	0.06	0.05	0.04	0.04
6	0.15	0.07	0.06	0.05	0.05
7	0.17	0.08	0.07	0.06	0.05
8	0.20	0.09	0.08	0.07	0.06
9	0.22	0.10	0.09	0.08	0.07
10	0.24	0.11	0.10	0.09	0.08
11	0.27	0.12	0.11	0.10	0.08
12	0.29	0.13	0.12	0.11	0.09
13	0.32	0.15	0.13	0.12	0.10
14	0.34	0.16	0.14	0.12	0.11
15	0.36	0.17	0.14	0.13	0.11
16	0.39	0.18	0.15	0.14	0.12
17	0.41	0.19	0.16	0.15	0.13
18	0.43	0.20	0.17	0.16	0.13
19	0.46	0.21	0.18	0.17	0.14
20	0.48	0.22	0.19	0.18	0.15
21	0.51	0.23	0.20	0.18	0.15
22	0.53	0.24	0.21	0.19	0.16
23	0.55	0.25	0.22	0.20	0.17
24	0.57	0.26	0.23	0.21	0.18
25	0.60	0.27	0.24	0.22	0.18
26	0.62	0.28	0.24	0.23	0.19
27	0.64	0.29	0.25	0.23	0.20
28	0.66	0.30	0.26	0.24	0.20
29	0.68	0.31	0.27	0.25	0.21

θ	Radiation				
	Mo Kα (0.711 Å)	Cu Kα (1.542 Å)	Co Kα (1.790 Å)	Fe Kα (1.937 Å)	Cr Kα (2.291 Å)
30	0.70	0.32	0.28	0.26	0.22
31	0.72	0.33	0.29	0.27	0.22
32	0.75	0.34	0.30	0.27	0.23
33	0.77	0.35	0.30	0.28	0.24
34	0.79	0.36	0.31	0.29	0.24
35	0.81	0.37	0.32	0.29	0.25
36	0.83	0.38	0.33	0.30	0.26
37	0.85	0.39	0.34	0.31	0.26
38	0.87	0.40	0.34	0.32	0.27
39	0.89	0.41	0.35	0.32	0.27
40	0.91	0.42	0.36	0.33	0.28
41	0.93	0.43	0.37	0.34	0.29
42	0.94	0.43	0.37	0.35	0.29
43	0.96	0.44	0.38	0.35	0.30
44	0.98	0.45	0.39	0.36	0.30
45	0.99	0.46	0.40	0.36	0.31
46	1.01	0.47	0.40	0.37	0.31
47	1.03	0.47	0.41	0.38	0.32
48	1.05	0.48	0.42	0.38	0.32
49	1.06	0.49	0.42	0.39	0.33
50	1.08	0.50	0.43	0.39	0.33
52	1.11	0.51	0.44	0.41	0.34
54	1.14	0.52	0.45	0.42	0.35
56	1.17	0.54	0.46	0.43	0.36
58	1.20	0.55	0.47	0.44	0.37
60	1.22	0.56	0.48	0.45	0.38
62	1.24	0.57	0.49	0.46	0.39
64	1.26	0.58	0.50	0.46	0.39
66	1.28	0.59	0.51	0.47	0.40
68	1.30	0.60	0.52	0.48	0.40
70	1.32	0.61	0.53	0.48	0.41
72	1.34	0.62	0.53	0.49	0.41
74	1.35	0.62	0.54	0.50	0.42
76	1.37	0.63	0.54	0.50	0.42
78	1.38	0.63	0.55	0.50	0.43
80	1.39	0.64	0.55	0.51	0.43
82	1.39	0.64	0.55	0.51	0.43
84	1.40	0.64	0.56	0.51	0.43
86	1.40	0.65	0.56	0.51	0.43
88	1.41	0.65	0.56	0.52	0.43
90	1.41	0.65	0.56	0.52	0.43

APPENDIX 12
ATOMIC SCATTERING FACTORS

$\frac{\sin\theta}{\lambda}$ (Å^{-1})	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2
H	1	0.81	0.48	0.25	0.13	0.07	0.04	0.03	0.02	0.01	0.00	0.00	
He	2	1.88	1.46	1.05	0.75	0.52	0.35	0.24	0.18	0.14	0.11	0.09	
Li^{+}	2	1.96	1.8	1.5	1.3	1.0	0.8	0.6	0.5	0.4	0.3	0.3	
Li	3	2.2	1.8	1.5	1.3	1.0	0.8	0.6	0.5	0.4	0.3	0.3	
Be^{+2}	2	2.0	1.9	1.7	1.6	1.4	1.2	1.0	0.9	0.7	0.6	0.5	
Be	4	2.9	1.9	1.7	1.6	1.4	1.2	1.0	0.9	0.7	0.6	0.5	
B^{+3}	2	1.99	1.9	1.8	1.7	1.6	1.4	1.3	1.2	1.0	0.9	0.7	
B	5	3.5	2.4	1.9	1.7	1.5	1.4	1.2	1.2	1.0	0.9	0.7	
C	6	4.6	3.0	2.2	1.9	1.7	1.6	1.4	1.3	1.16	1.0	0.9	
N^{+5}	2	2.0	2.0	1.9	1.9	1.8	1.7	1.6	1.5	1.4	1.3	1.16	
N^{+3}	4	3.7	3.0	2.4	2.0	1.8	1.66	1.56	1.49	1.39	1.28	1.17	
N	7	5.8	4.2	3.0	2.3	1.9	1.65	1.54	1.49	1.39	1.29	1.17	
O	8	7.1	5.3	3.9	2.9	2.2	1.8	1.6	1.5	1.4	1.35	1.26	
O^{-2}	10	8.0	5.5	3.8	2.7	2.1	1.8	1.5	1.5	1.4	1.35	1.26	
F	9	7.8	6.2	4.45	3.35	2.65	2.15	1.9	1.7	1.6	1.5	1.35	
F^{-}	10	8.7	6.7	4.8	3.5	2.8	2.2	1.9	1.7	1.55	1.5	1.35	
Ne	10	9.3	7.5	5.8	4.4	3.4	2.65	2.2	1.9	1.65	1.55	1.5	
Na^{+}	10	9.5	8.2	6.7	5.25	4.05	3.2	2.65	2.25	1.95	1.75	1.6	
Na	11	9.65	8.2	6.7	5.25	4.05	3.2	2.65	2.25	1.95	1.75	1.6	
Mg^{+2}	10	9.75	8.6	7.25	5.95	4.8	3.85	3.15	2.55	2.2	2.0	1.8	
Mg	12	10.5	8.6	7.25	5.95	4.8	3.85	3.15	2.55	2.2	2.0	1.8	
Al^{+3}	10	9.7	8.9	7.8	6.65	5.5	4.45	3.65	3.1	2.65	2.3	2.0	
Al	13	11.0	8.95	7.75	6.6	5.5	4.5	3.7	3.1	2.65	2.3	2.0	
Si^{+4}	10	9.75	9.15	8.25	7.15	6.05	5.05	4.2	3.4	2.95	2.6	2.3	
Si	14	11.35	9.4	8.2	7.15	6.1	5.1	4.2	3.4	2.95	2.6	2.3	
P^{+5}	10	9.8	9.25	8.45	7.5	6.55	5.65	4.8	4.05	3.4	3.0	2.6	
P	15	12.4	10.0	8.45	7.45	6.5	5.65	4.8	4.05	3.4	3.0	2.6	
P^{-3}	18	12.7	9.8	8.4	7.45	6.5	5.65	4.85	4.05	3.4	3.0	2.6	
S^{+6}	10	9.85	9.4	8.7	7.85	6.85	6.05	5.25	4.5	3.9	3.35	2.9	
S	16	13.6	10.7	8.95	7.85	6.85	6.0	5.25	4.5	3.9	3.35	2.9	
S^{-2}	18	14.3	10.7	8.9	7.85	6.85	6.0	5.25	4.5	3.9	3.35	2.9	
Cl	17	14.6	11.3	9.25	8.05	7.25	6.5	5.75	5.05	4.4	3.85	3.35	
Cl^{-}	18	15.2	11.5	9.3	8.05	7.25	6.5	5.75	5.05	4.4	3.85	3.35	
A	18	15.9	12.6	10.4	8.7	7.8	7.0	6.2	5.4	4.7	4.1	3.6	
K^{+}	18	16.5	13.3	10.8	8.85	7.75	7.05	6.44	5.9	5.3	4.8	4.2	
K	19	16.5	13.3	10.8	9.2	7.9	6.7	5.9	5.2	4.6	4.2	3.7	3.3
Ca^{+2}	18	16.8	14.0	11.5	9.3	8.1	7.35	6.7	6.2	5.7	5.1	4.6	
Ca	20	17.5	14.1	11.4	9.7	8.4	7.3	6.3	5.6	4.9	4.5	4.0	3.6
Sc^{+3}	18	16.7	14.0	11.4	9.4	8.3	7.6	6.9	6.4	5.8	5.35	4.85	
Sc	21	18.4	14.9	12.1	10.3	8.9	7.7	6.7	5.9	5.3	4.7	4.3	3.9
Ti^{+4}	18	17.0	14.4	11.9	9.9	8.5	7.85	7.3	6.7	6.15	5.65	5.05	
Ti	22	19.3	15.7	12.8	10.9	9.5	8.2	7.2	6.3	5.6	5.0	4.6	4.2
V	23	20.2	16.6	13.5	11.5	10.1	8.7	7.6	6.7	5.9	5.3	4.9	4.4
Cr	24	21.1	17.4	14.2	12.1	10.6	9.2	8.0	7.1	6.3	5.7	5.1	4.6
Mn	25	22.1	18.2	14.9	12.7	11.1	9.7	8.4	7.5	6.6	6.0	5.4	4.9

$\frac{\sin\theta}{\lambda}$ (Å^{-1})	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2
Fe	26	23.1	18.9	15.6	13.3	11.6	10.2	8.9	7.9	7.0	6.3	5.7	5.2
Co	27	24.1	19.8	16.4	14.0	12.1	10.7	9.3	8.3	7.3	6.7	6.0	5.5
Ni	28	25.0	20.7	17.2	14.6	12.7	11.2	9.8	8.7	7.7	7.0	6.3	5.8
Cu	29	25.9	21.6	17.9	15.2	13.3	11.7	10.2	9.1	8.1	7.3	6.6	6.0
Zn	30	26.8	22.4	18.6	15.8	13.9	12.2	10.7	9.6	8.5	7.6	6.9	6.3
Ga	31	27.8	23.3	19.3	16.5	14.5	12.7	11.2	10.0	8.9	7.9	7.3	6.7
Ge	32	28.8	24.1	20.0	17.1	15.0	13.2	11.6	10.4	9.3	8.3	7.6	7.0
As	33	29.7	25.0	20.8	17.7	15.6	13.8	12.1	10.8	9.7	8.7	7.9	7.3
Se	34	30.6	25.8	21.5	18.3	16.1	14.3	12.6	11.2	10.0	9.0	8.2	7.5
Br	35	31.6	26.6	22.3	18.9	16.7	14.8	13.1	11.7	10.4	9.4	8.6	7.8
Kr	36	32.5	27.4	23.0	19.5	17.3	15.3	13.6	12.1	10.8	9.8	8.9	8.1
Rb^{+}	36	33.6	28.7	24.6	21.4	18.9	16.7	14.6	12.8	11.2	9.9	8.9	
Rb	37	33.5	28.2	23.8	20.2	17.9	15.9	14.1	12.5	11.2	10.2	9.2	8.4
Sr	38	34.4	29.0	24.5	20.8	18.4	16.4	14.6	12.9	11.6	10.5	9.5	8.7
Y	39	35.4	29.9	25.3	21.5	19.0	17.0	15.1	13.4	12.0	10.9	9.9	9.0
Zr	40	36.3	30.8	26.0	22.1	19.7	17.5	15.6	13.8	12.4	11.2	10.2	9.3
Nb	41	37.3	31.7	26.8	22.8	20.2	18.1	16.0	14.3	12.8	11.6	10.6	9.7
Mo	42	38.2	32.6	27.6	23.5	20.8	18.6	16.5	14.8	13.2	12.0	10.9	10.0
Tc	43	39.1	33.4	28.3	24.1	21.3	19.1	17.0	15.2	13.6	12.3	11.3	10.3
Ru	44	40.0	34.3	29.1	24.7	21.9	19.6	17.5	15.6	14.1	12.7	11.6	10.6
Rh	45	41.0	35.1	29.9	25.4	22.5	20.2	18.0	16.1	14.5	13.1	12.0	11.0
Pd	46	41.9	36.0	30.7	26.2	23.1	20.8	18.5	16.6	14.9	13.6	12.3	11.3
Ag	47	42.8	36.9	31.5	26.9	23.8	21.3	19.0	17.1	15.3	14.0	12.7	11.7
Cd	48	43.7	37.7	32.2	27.5	24.4	21.8	19.6	17.6	15.7	14.3	13.0	12.0
In	49	44.7	38.6	33.0	28.1	25.0	22.4	20.1	18.0	16.2	14.7	13.4	12.3
Sn	50	45.7	39.5	33.8	28.7	25.6	22.9	20.6	18.5	16.6	15.1	13.7	12.7
Sb	51	46.7	40.4	34.6	29.5	26.3	23.5	21.1	19.0	17.0	15.5	14.1	13.0
Te	52	47.7	41.3	35.4	30.3	26.9	24.0	21.7	19.5	17.5	16.0	14.5	13.3
I	53	48.6	42.1	36.1	31.0	27.5	24.6	22.2	20.0	17.9	16.4	14.8	13.6
Xe	54	49.6	43.0	36.8	31.6	28.0	25.2	22.7	20.4	18.4	16.7	15.2	13.9
Cs	55	50.7	43.8	37.6	32.4	28.7	25.8	23.2	20.8	18.8	17.0	15.6	14.5
Ba	56	51.7	44.7	38.4	33.1	29.3	26.4	23.7	21.3	19.2	17.4	16.0	14.7
La	57	52.6	45.6	39.3	33.8	29.8	26.9	24.3	21.9	19.7	17.9	16.4	15.0
Ce	58	53.6	46.5	40.1	34.5	30.4	27.4	24.8	22.4	20.2	18.4	16.6	15.3
Pr	59	54.5	47.4	40.9	35.2	31.1	28.0	25.4	22.9	20.6	18.8	17.1	15.7
Nd	60	55.4	48.3	41.6	35.9	31.8	28.6	25.9	23.4	21.1	19.2	17.5	16.1
Pm	61	56.4	49.1	42.4	36.6	32.4	29.2	26.4	23.9	21.5	19.6	17.9	16.4
Sm	62	57.3	50.0	43.2	37.3	32.9	29.8	26.9	24.4	22.0	20.0	18.3	16.8
Eu	63	58.3	50.9	44.0	38.1	33.5	30.4	27.5	24.9	22.4	20.4	18.7	17.1
Gd	64	59.3	51.7	44.8	38.8	34.1	31.0	28.1	25.4	22.9	20.8	19.1	17.5
Tb	65	60.2	52.6	45.7	39.6	34.7	31.6	28.6	25.9	23.4	21.2	19.5	17.9
Dy	66	61.1	53.6	46.5	40.4	35.4	32.2	29.2	26.3	23.9	21.6	19.9	18.3
Ho	67	62.1	54.5	47.3	41.1	36.1	32.7	29.7	26.8	24.3	22.0	20.3	18.6
Er	68	63.0	55.3	48.1	41.7	36.7	33.3	30.2	27.3	24.7	22.4	20.7	18.9
Tm	69	64.0	56.2	48.9	42.4	37.4	33.9	30.8	27.9	25.2	22.9	21.0	19.3

$\frac{\sin\theta}{\lambda}$ (Å^{-1})	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2
Yb	70	64.9	57.0	49.7	43.2	38.0	34.4	31.3	28.4	25.7	23.3	21.4	19.7
Lu	71	65.9	57.8	50.4	43.9	38.7	35.0	31.8	28.9	26.2	23.8	21.8	20.0
Hf	72	66.8	58.6	51.2	44.5	39.3	35.6	32.3	29.3	26.7	24.2	22.3	20.4
Ta	73	67.8	59.5	52.0	45.3	39.9	36.2	32.9	29.8	27.1	24.7	22.6	20.9
W	74	68.8	60.4	52.8	46.1	40.5	36.8	33.5	30.4	27.6	25.2	23.0	21.3
Re	75	69.8	61.3	53.6	46.8	41.1	37.4	34.0	30.9	28.1	25.6	23.4	21.6
Os	76	70.8	62.2	54.4	47.5	41.7	38.0	34.6	31.4	28.6	26.0	23.9	22.0
Ir	77	71.7	63.1	55.3	48.2	42.4	38.6	35.1	32.0	29.0	26.5	24.3	22.3
Pt	78	72.6	64.0	56.2	48.9	43.1	39.2	35.6	32.5	29.5	27.0	24.7	22.7
Au	79	73.6	65.0	57.0	49.7	43.8	39.8	36.2	33.1	30.0	27.4	25.1	23.1
Hg	80	74.6	65.9	57.9	50.5	44.4	40.5	36.8	33.6	30.6	27.8	25.6	23.6
Tl	81	75.5	66.7	58.7	51.2	45.0	41.1	37.4	34.1	31.1	28.3	26.0	24.1
Pb	82	76.5	67.5	59.5	51.9	45.7	41.6	37.9	34.6	31.5	28.8	26.4	24.5
Bi	83	77.5	68.4	60.4	52.7	46.4	42.2	38.5	35.1	32.0	29.2	26.8	24.8
Po	84	78.4	69.4	61.3	53.5	47.1	42.8	39.1	35.6	32.6	29.7	27.2	25.2
At	85	79.4	70.3	62.1	54.2	47.7	43.4	39.6	36.2	33.1	30.1	27.6	25.6
Rn	86	80.3	71.3	63.0	55.1	48.4	44.0	40.2	36.8	33.5	30.5	28.0	26.0
Fr	87	81.3	72.2	63.8	55.8	49.1	44.5	40.7	37.3	34.0	31.0	28.4	26.4
Ra	88	82.2	73.2	64.6	56.5	49.8	45.1	41.3	37.8	34.6	31.5	28.8	26.7
Ac	89	83.2	74.1	65.5	57.3	50.4	45.8	41.8	38.3	35.1	32.0	29.2	27.1
Th	90	84.1	75.1	66.3	58.1	51.1	46.5	42.4	38.8	35.5	32.4	29.6	27.5
Pa	91	85.1	76.0	67.1	58.8	51.7	47.1	43.0	39.3	36.0	32.8	30.1	27.9
U	92	86.0	76.9	67.9	59.6	52.4	47.7	43.5	39.8	36.5	33.3	30.6	28.3
Np	93	87	78	69	60	53	48	44	40	37	34	31	29
Pu	94	88	79	69	61	54	49	44	41	38	34	31	29
Am	95	89	79	70	62	•55	50	45	42	38	35	32	30
Cm	96	90	80	71	62	55	50	46	42	39	35	32	30
Bk	97	91	81	72	63	56	51	46	43	39	36	33	30
Cf	98	92	82	73	64	57	52	47	43	40	36	33	31
	99	93	83	74	65	57	52	48	44	40	37	34	31
	100	94	84	75	66	58	53	48	44	41	37	34	31

From Peiser, Rooksby, and Wilson [G.13]. More extensive tables, at smaller intervals of (sin θ)/λ, are given on pp. 72–98 of Vol. 4 of [G.11].

APPENDIX 13
MULTIPLICITY FACTORS FOR THE POWDER METHOD

Cubic:	$\frac{hkl}{48^*}$	$\frac{hhl}{24}$	$\frac{0kl}{24^*}$	$\frac{0kk}{12}$	$\frac{hhh}{8}$	$\frac{00l}{6}$	
Hexagonal and Rhombohedral:	$\frac{hk\cdot l}{24^*}$	$\frac{hh\cdot l}{12^*}$	$\frac{0k\cdot l}{12^*}$	$\frac{hk\cdot 0}{12^*}$	$\frac{hh\cdot 0}{6}$	$\frac{0k\cdot 0}{6}$	$\frac{00\cdot l}{2}$
Tetragonal:	$\frac{hkl}{16^*}$	$\frac{hhl}{8}$	$\frac{0kl}{8}$	$\frac{hk0}{8^*}$	$\frac{hh0}{4}$	$\frac{0k0}{4}$	$\frac{00l}{2}$
Orthorhombic:	$\frac{hkl}{8}$	$\frac{0kl}{4}$	$\frac{h0l}{4}$	$\frac{hk0}{4}$	$\frac{h00}{2}$	$\frac{0k0}{2}$	$\frac{00l}{2}$
Monoclinic:	$\frac{hkl}{4}$	$\frac{h0l}{2}$	$\frac{0k0}{2}$				
Triclinic:	$\frac{hkl}{2}$						

Note that, in cubic crystals, for example, *hhl* stands for such indices as 112 (or 211), 0*kl* for such indices as 012 (or 210), 0*kk* for such indices as 011 (or 110), etc.

* These are the usual multiplicity factors. In some crystals, planes having these indices comprise two forms with the same spacing but different structure factor, and the multiplicity factor for each form is half the value given above. In the cubic system, for example, there are some crystals in which permutations of the indices (*hkl*) produce planes which are not structurally equivalent; in such crystals (AuBe, discussed in Sec. 2–7, is an example), the plane (123), for example, belongs to one form and has a certain structure factor, while the plane (321) belongs to another form and has a different structure factor. There are $\frac{48}{2}$ = 24 planes in the first form and 24 planes in the second. This question is discussed more fully by Henry, Lipson, and Wooster [G.8].

APPENDIX 14

LORENTZ-POLARIZATION FACTOR $\left(\frac{1 + \cos^2 2\theta}{\sin^2 \theta \cos \theta}\right)$

θ°	.0	.1	.2	.3	.4	.5	.6	.7	.8	.9
2	1639	1486	1354	1239	1138	1048	968.9	898.3	835.1	778.4
3	727.2	680.9	638.8	600.5	565.6	533.6	504.3	477.3	452.3	429.3
4	408.0	388.2	369.9	352.7	336.8	321.9	308.0	294.9	282.6	271.1
5	260.3	250.1	240.5	231.4	222.9	214.7	207.1	199.8	192.9	186.3
6	180.1	174.2	168.5	163.1	158.0	153.1	148.4	144.0	139.7	135.6
7	131.7	128.0	124.4	120.9	117.6	114.4	111.4	108.5	105.6	102.9
8	100.3	97.80	95.37	93.03	90.78	88.60	86.51	84.48	82.52	80.63
9	78.79	77.02	75.31	73.66	72.05	70.49	68.99	67.53	66.12	64.74
10	63.41	62.12	60.87	59.65	58.46	57.32	56.20	55.11	54.06	53.03
11	52.04	51.06	50.12	49.19	48.30	47.43	46.58	45.75	44.94	44.16
12	43.39	42.64	41.91	41.20	40.50	39.82	39.16	38.51	37.88	37.27
13	36.67	36.08	35.50	34.94	34.39	33.85	33.33	32.81	32.31	31.82
14	31.34	30.87	30.41	29.96	29.51	29.08	28.66	28.24	27.83	27.44
15	27.05	26.66	26.29	25.92	25.56	25.21	24.86	24.52	24.19	23.86
16	23.54	23.23	22.92	22.61	22.32	22.02	21.74	21.46	21.18	20.91
17	20.64	20.38	20.12	19.87	19.62	19.38	19.14	18.90	18.67	18.44
18	18.22	18.00	17.78	17.57	17.36	17.15	16.95	16.75	16.56	16.36
19	16.17	15.99	15.80	15.62	15.45	15.27	15.10	14.93	14.76	14.60
20	14.44	14.28	14.12	13.97	13.81	13.66	13.52	13.37	13.23	13.09
21	12.95	12.81	12.68	12.54	12.41	12.28	12.15	12.03	11.91	11.78
22	11.66	11.54	11.43	11.31	11.20	11.09	10.98	10.87	10.76	10.65
23	10.55	10.45	10.35	10.24	10.15	10.05	9.951	9.857	9.763	9.671
24	9.579	9.489	9.400	9.313	9.226	9.141	9.057	8.973	8.891	8.810
25	8.730	8.651	8.573	8.496	8.420	8.345	8.271	8.198	8.126	8.054
26	7.984	7.915	7.846	7.778	7.711	7.645	7.580	7.515	7.452	7.389
27	7.327	7.266	7.205	7.145	7.086	7.027	6.969	6.912	6.856	6.800
28	6.745	6.692	6.637	6.584	6.532	6.480	6.429	6.379	6.329	6.279
29	6.230	6.183	6.135	6.088	6.042	5.995	5.950	5.905	5.861	5.817
30	5.774	5.731	5.688	5.647	5.605	5.564	5.524	5.484	5.445	5.406
31	5.367	5.329	5.292	5.254	5.218	5.181	5.145	5.110	5.075	5.040
32	5.006	4.972	4.939	4.906	4.873	4.841	4.809	4.777	4.746	4.715
33	4.685	4.655	4.625	4.595	4.566	4.538	4.509	4.481	4.453	4.426
34	4.399	4.372	4.346	4.320	4.294	4.268	4.243	4.218	4.193	4.169
35	4.145	4.121	4.097	4.074	4.052	4.029	4.006	3.984	3.962	3.941
36	3.919	3.898	3.877	3.857	3.836	3.816	3.797	3.777	3.758	3.739
37	3.720	3.701	3.683	3.665	3.647	3.629	3.612	3.594	3.577	3.561
38	3.544	3.527	3.513	3.497	3.481	3.465	3.449	3.434	3.419	3.404
39	3.389	3.375	3.361	3.347	3.333	3.320	3.306	3.293	3.280	3.268
40	3.255	3.242	3.230	3.218	3.206	3.194	3.183	3.171	3.160	3.149
41	3.138	3.127	3.117	3.106	3.096	3.086	3.076	3.067	3.057	3.048
42	3.038	3.029	3.020	3.012	3.003	2.994	2.986	2.978	2.970	2.962
43	2.954	2.946	2.939	2.932	2.925	2.918	2.911	2.904	2.897	2.891
44	2.884	2.878	2.872	2.866	2.860	2.855	2.849	2.844	2.838	2.833

θ°	.0	.1	.2	.3	.4	.5	.6	.7	.8	.9
45	2.828	2.824	2.819	2.814	2.810	2.805	2.801	2.797	2.793	2.789
46	2.785	2.782	2.778	2.775	2.772	2.769	2.766	2.763	2.760	2.757
47	2.755	2.752	2.750	2.748	2.746	2.744	2.742	2.740	2.738	2.737
48	2.736	2.735	2.733	2.732	2.731	2.730	2.730	2.729	2.729	2.728
49	2.728	2.728	2.728	2.728	2.728	2.728	2.729	2.729	2.730	2.730
50	2.731	2.732	2.733	2.734	2.735	2.737	2.738	2.740	2.741	2.743
51	2.745	2.747	2.749	2.751	2.753	2.755	2.758	2.760	2.763	2.766
52	2.769	2.772	2.775	2.778	2.782	2.785	2.788	2.792	2.795	2.799
53	2.803	2.807	2.811	2.815	2.820	2.824	2.828	2.833	2.838	2.843
54	2.848	2.853	2.858	2.863	2.868	2.874	2.879	2.885	2.890	2.896
55	2.902	2.908	2.914	2.921	2.927	2.933	2.940	2.946	2.953	2.960
56	2.967	2.974	2.981	2.988	2.996	3.004	3.011	3.019	3.026	3.034
57	3.042	3.050	3.059	3.067	3.075	3.084	3.092	3.101	3.110	3.119
58	3.128	3.137	3.147	3.156	3.166	3.175	3.185	3.195	3.205	3.215
59	3.225	3.235	3.246	3.256	3.267	3.278	3.289	3.300	3.311	3.322
60	3.333	3.345	3.356	3.368	3.380	3.392	3.404	3.416	3.429	3.441
61	3.454	3.466	3.479	3.492	3.505	3.518	3.532	3.545	3.559	3.573
62	3.587	3.601	3.615	3.629	3.643	3.658	3.673	3.688	3.703	3.718
63	3.733	3.749	3.764	3.780	3.796	3.812	3.828	3.844	3.861	3.878
64	3.894	3.911	3.928	3.946	3.963	3.980	3.998	4.016	4.034	4.052
65	4.071	4.090	4.108	4.127	4.147	4.166	4.185	4.205	4.225	4.245
66	4.265	4.285	4.306	4.327	4.348	4.369	4.390	4.412	4.434	4.456
67	4.478	4.500	4.523	4.546	4.569	4.592	4.616	4.640	4.664	4.688
68	4.712	4.737	4.762	4.787	4.812	4.838	4.864	4.890	4.916	4.943
69	4.970	4.997	5.024	5.052	5.080	5.109	5.137	5.166	5.195	5.224
70	5.254	5.284	5.315	5.345	5.376	5.408	5.440	5.471	5.504	5.536
71	5.569	5.602	5.636	5.670	5.705	5.740	5.775	5.810	5.846	5.883
72	5.919	5.956	5.994	6.032	6.071	6.109	6.149	6.189	6.229	6.270
73	6.311	6.352	6.394	6.437	6.480	6.524	6.568	6.613	6.658	6.703
74	6.750	6.797	6.844	6.892	6.941	6.991	7.041	7.091	7.142	7.194
75	7.247	7.300	7.354	7.409	7.465	7.521	7.578	7.636	7.694	7.753
76	7.813	7.874	7.936	7.999	8.063	8.128	8.193	8.259	8.327	8.395
77	8.465	8.536	8.607	8.680	8.754	8.829	8.905	8.982	9.061	9.142
78	9.223	9.305	9.389	9.474	9.561	9.649	9.739	9.831	9.924	10.02
79	10.12	10.21	10.31	10.41	10.52	10.62	10.73	10.84	10.95	11.06
80	11.18	11.30	11.42	11.54	11.67	11.80	11.93	12.06	12.20	12.34
81	12.48	12.63	12.78	12.93	13.08	13.24	13.40	13.57	13.74	13.92
82	14.10	14.28	14.47	14.66	14.86	15.07	15.28	15.49	15.71	15.94
83	16.17	16.41	16.66	16.91	17.17	17.44	17.72	18.01	18.31	18.61
84	18.93	19.25	19.59	19.94	20.30	20.68	21.07	21.47	21.89	22.32
85	22.77	23.24	23.73	24.24	24.78	25.34	25.92	26.52	27.16	27.83
86	28.53	29.27	30.04	30.86	31.73	32.64	33.60	34.63	35.72	36.88
87	38.11	39.43	40.84	42.36	44.00	45.76	47.68	49.76	52.02	54.50

From Henry, Lipson, and Wooster [G.8].

UNIVERSITI SAINS MALAYSIA

Pusat Pengajian Kejuruteraan Bahan & Sumber Mineral

Pemalar Asas dalam Kimia Fizik

Simbol	Keterangan	Nilai
N_A	Nombor Avogadro	6.022×10^{23} mol^{-1}
F	Pemalar Faraday	96,500 C mol^{-1}, atau coulomb per mol, elektron.
e	Cas elektron	4,80 x 10^{-10} esu
m_e	Jisim elektron	9.11 x 10^{-28} g 9.11 x 10^{-31} kg
m_p	Jisim proton	1.67 x 10^{-24} g 1.67 x 10^{-27} kg
h	Pemalar Planck	6.626 x 10^{-27} erg s 6.626 x 10^{-34} J s
c	Halaju cahaya	3.0 x 10^{10} cm s^{-1} 3.0 x 10^{8} m s^{-1}
R	Pemalar gas	8.314 x 10^{7} erg K^{-1} mol^{-1} 8.314 J K^{-1} mol^{-1} 0.082 ℓ atm K^{-1} mol^{-1} 1.987 cal K^{-1} mol^{-1}
k	Pemalar Boltzmann	1.380 x 10^{-16} erg K^{-1} $molekul^{-1}$ 1.380 x 10^{-23} J K^{-1} $molekul^{-1}$
g		9.81 cm s^{-2} 9.81 m s^{-2}
1 atm		76 cm Hg 1.013 x 10^{6} dyn cm^{-2}
$2.303 \frac{RT}{F}$		0.0591 V, atau volt, pada 25^{o} C
R_H	Angkatap Rydbergs	109, 678 cm^{-1}

...2/-

Berat Atom Yang Berguna

H = 1.0	C = 12.0	I = 126.9	Fe = 55.8	As = 74.9
Br = 79.9	Cl = 35.5	Ag = 107.9	Pb = 207.0	Hg = 200.5
Na = 23.0	K = 39.1	N = 14.0	Cu = 63.5	
O = 16.0	S = 32.0	P = 31.0	Ca = 40.1	
Cr = 51.9	Li = 6.9	F = 19.0		
Si = 28.09	Mg = 24.3	Al = 26.9		