# ROBUST CONTROLLER TECHNIQUE OF AN AUTONOMOUS UNDERWATER VEHICLE FOR UNDERWATER POLE INSPECTION

by

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Thesis submitted in fulfilment of the requirements for the degree of Doctor of Philosophy

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#### LIST OF ABBREVIATIONS

2D Two-Dimensional

3D Three-Dimensional

AUV Autonomous Underwater Vehicle

CPP Coverage Path Planning

COB Centre of Buoyancy

COG Centre of Gravity

DOF Degree of Freedom

ESC Electronic Speed Controller

IMU Inertial Measurement Unit

INS Inertial Navigation System

LQR Linear Quadratic Regulator

MFHOSMC Model Free High Order Sliding Mode Control

PID Proportional-Integral-Derivative

PVC Polyvinyl Chloride

PWM Pulse Width Modulator

RMS Root Mean Square

ROV Remotely Operate Vehicle

SMC Sliding Mode Control

SNAME Society of Naval Architects and Marine Engineers

TDC Time Delay Control

USB Universal Serial Bus

UUV Unmanned Underwater Vehicle

#### LIST OF SYMBOLS

| a                                | Filtered acceleration data                             |
|----------------------------------|--|
| $A_x$                            | Frontal area of AUV in surge direction                 |
| $A_{y}$                          | Frontal area of AUV in sway direction                  |
| $A_z$                            | Frontal area of AUV in heave direction                 |
| B                                | Buoyancy force acting on AUV                           |
| C                                | Coriolis-centripetal matrix                            |
| $C_d$                            | Ratio of drag for real object to drag for ideal object |
| $d_f$                            | Filtered IMU data                                      |
| $d_{p}$                          | Diameter of target pole                                |
| $d_r$                            | Raw IMU data   |
| $D_{\scriptscriptstyle L}$       | Linear hydrodynamic damping matrix                     |
| $D_{Lu}$                         | Linear hydrodynamic damping in surge direction         |
| $D_{\scriptscriptstyle L  u}$    | Linear hydrodynamic damping in sway direction          |
| $D_{\scriptscriptstyle Lw}$      | Linear hydrodynamic damping in heave direction         |
| $D_{Lr}$                         | Linear hydrodynamic damping in yaw direction           |
| $D_{\scriptscriptstyle {\it Q}}$ | Quadratic hydrodynamic damping matrix                  |
| $D_{\mathit{Qu}}$                | Quadratic hydrodynamic damping in surge direction      |
| $D_{\scriptscriptstyle Q  u}$    | Quadratic hydrodynamic damping in sway direction       |
| $D_{\!\scriptscriptstyle Qw}$    | Quadratic hydrodynamic damping in heave direction      |
| $D_{Qr}$                         | Quadratic hydrodynamic damping in yaw direction        |
| e                                | Vector of tracking error                               |
| $f_s$                            | Parameter of robust filter                             |
| $f_l$                            | Parameter of robust filter                             |
| F                                | Earth-fixed forces and moment matrix                   |
| $F_{LP}$                         | Low pass filter matrix                                 |
| $F_{LP,x}$                       | Low pass filter in North direction                     |

 $F_{LP,y}$ Low pass filter in East direction Low pass filter in Heave direction  $F_{IP}$ ,  $F_{LP,\psi}$ Low pass filter in yaw direction Vector of gravitational and buoyancy forces g  $h_c$ Height of grid cell Vertical height of target pole  $h_{n}$ Vertical field of view of camera  $h_{FOV}$  $h_{\scriptscriptstyle M}$ Metacentric height Direction Moment of inertia of the displaced water by AUV  $I_d$ Moment of inertia of AUV in yaw direction  $I_{\tau}$ JJacobian transformation matrix  $K_{D}$ Derivative gain matrix  $K_{Dx}$ Derivative gain in North direction  $K_{Dy}$ Derivative gain in East direction Derivative gain in downward direction  $K_{D_7}$ Derivative gain in yaw direction  $K_{Dw}$  $K_{P}$ Proportional gain matrix  $K_{P_x}$ Proportional gain in North direction  $K_{Pv}$ Proportional gain in East direction Proportional gain in downward direction  $K_{P_7}$ Proportional gain in yaw direction  $K_{Pw}$ Perpendicular distance between AUV and surface pole  $l_{\scriptscriptstyle h}$ Trajectory length of horizontal straight line motion across single grid cell  $l_{v}$ Trajectory length of vertical straight line motion across single grid cell  $l_i$ Trajectory length of inclined straight line motion across single grid cell Trajectory length of 90° sharp turning across single grid cell  $l_{sh}$ 

| $l_x$ Length of AUV in sway direction $l_z$ Length of AUV in heave direction $m$ Mass of AUV $M_A$ Added mass system inertia matrix $M_{Av}$ Added mass of AUV in surge direction $M_{Av}$ Added mass of AUV in sway direction $M_{Av}$ Added mass of AUV in heave direction $M_{Av}$ Added moment of inertia of AUV in yaw direction $M_{RB}$ Rigid-body system inertia matrix $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_c$ Number of row of grid cells $n_c$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_{sh}$ Inspection time of circular smooth turning $t_{sh}$ Inspection time of circular smooth turning   | $l_{sm}$     | Trajectory length of circular smooth turning across single grid cell       |
|--|--------------|--|
| I.       Length of AUV in heave direction         m       Mass of AUV         MA       Added mass system inertia matrix         MAA       Added mass of AUV in surge direction         MAA       Added mass of AUV in heave direction         MAA       Added mass of AUV in heave direction         MAA       Added moment of inertia of AUV in yaw direction         MAB       Rigid-body system inertia matrix         n       nth sample of data         n <sub>c</sub> Number of column of grid cells         n <sub>c</sub> Number of row of grid cells         N       Torque acting on AUV in yaw direction         q       Vector of equivalent disturbance         Q       Quality factor of robust filter         r       Radius of target environment         t <sub>h</sub> Inspection time of horizontal straight line motion across single grid cell         t <sub>v</sub> Inspection time of vertical straight line motion across single grid cell         t <sub>s</sub> Inspection time of inclined straight line motion across single grid cell         t <sub>s</sub> Inspection time of circular smooth turning         T       Sampling time         u       Input signal given to thruster         u <sub>N</sub> Vector of nominal control signal         u <sub>R</sub> Vector of robust c | $l_x$        | Length of AUV in surge direction   |
| $m$ Mass of AUV $M_A$ Added mass system inertia matrix $M_{Au}$ Added mass of AUV in sway direction $M_{Av}$ Added mass of AUV in heave direction $M_{Av}$ Added mass of AUV in heave direction $M_{Ar}$ Added moment of inertia of AUV in yaw direction $M_{RB}$ Rigid-body system inertia matrix $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $n_r$ Number of row of grid cells $n_r$ Vector of equivalent disturbance $n_r$ Quality factor of robust filter $n_r$ Radius of target environment $n_r$ Inspection time of horizontal straight line motion across single grid cell $n_r$ Inspection time of vertical straight line motion across single grid cell $n_r$ Inspection time of inclined straight line motion across single grid cell $n_r$ Inspection time of inclined straight line motion across single grid cell $n_r$ Inspection time of circular smooth turning $n_r$ Inspection time of circular smooth turning $n_r$ Inspection time of circular smooth turning $n_r$ Input signal given to thruster $n_r$ Vector of nominal control signal $n_r$ Vector of robust compensating signal  | $l_{y}$      | Length of AUV in sway direction  |
| $M_{Au}$ Added mass of AUV in surge direction $M_{Av}$ Added mass of AUV in sway direction $M_{Av}$ Added mass of AUV in sway direction $M_{Av}$ Added mass of AUV in heave direction $M_{Av}$ Added mass of AUV in heave direction $M_{RB}$ Rigid-body system inertia matrix $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $N$ Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_r$ Inspection time of vertical straight line motion across single grid cell $t_s$ Inspection time of sharp turning across single grid cell $t_s$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | $l_z$        | Length of AUV in heave direction   |
| $\begin{array}{lll} M_{Alv} & \text{Added mass of AUV in surge direction} \\ M_{Alv} & \text{Added mass of AUV in sway direction} \\ M_{Alv} & \text{Added mass of AUV in heave direction} \\ M_{Alv} & \text{Added moment of inertia of AUV in yaw direction} \\ M_{RB} & \text{Rigid-body system inertia matrix} \\ n & n^{th} & \text{sample of data} \\ n_{c} & \text{Number of column of grid cells} \\ n_{r} & \text{Number of row of grid cells} \\ N & \text{Torque acting on AUV in yaw direction} \\ q & \text{Vector of equivalent disturbance} \\ Q & \text{Quality factor of robust filter} \\ r & \text{Radius of target environment} \\ t_{h} & \text{Inspection time of horizontal straight line motion across single grid cell} \\ t_{v} & \text{Inspection time of vertical straight line motion across single grid cell} \\ t_{sh} & \text{Inspection time of inclined straight line motion across single grid cell} \\ t_{sm} & \text{Inspection time of circular smooth turning} \\ T & \text{Sampling time} \\ u & \text{Input signal given to thruster} \\ u_{N} & \text{Vector of nominal control signal} \\ \end{array}$  | m            | Mass of AUV  |
| $M_{Av}$ Added mass of AUV in sway direction $M_{Aw}$ Added mass of AUV in heave direction $M_{Ar}$ Added moment of inertia of AUV in yaw direction $M_{RB}$ Rigid-body system inertia matrix $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $N$ Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_sh$ Inspection time of 90° sharp turning across single grid cell $t_{sh}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | $M_A$        | Added mass system inertia matrix   |
| $\begin{array}{lll} M_{Av} & \text{Added mass of AUV in heave direction} \\ M_{Ar} & \text{Added moment of inertia of AUV in yaw direction} \\ M_{RB} & \text{Rigid-body system inertia matrix} \\ n & n^{th} \text{ sample of data} \\ n_{c} & \text{Number of column of grid cells} \\ n_{r} & \text{Number of row of grid cells} \\ N & \text{Torque acting on AUV in yaw direction} \\ q & \text{Vector of equivalent disturbance} \\ Q & \text{Quality factor of robust filter} \\ r & \text{Radius of target environment} \\ t_{h} & \text{Inspection time of horizontal straight line motion across single grid cell} \\ t_{r} & \text{Inspection time of vertical straight line motion across single grid cell} \\ t_{sh} & \text{Inspection time of inclined straight line motion across single grid cell} \\ t_{sm} & \text{Inspection time of circular smooth turning} \\ T & \text{Sampling time} \\ u & \text{Input signal given to thruster} \\ u_{N} & \text{Vector of nominal control signal} \\ \end{array}$  | $M_{_{Au}}$  | Added mass of AUV in surge direction                                       |
| $M_{Ar}$ Added moment of inertia of AUV in yaw direction $M_{RB}$ Rigid-body system inertia matrix $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $N$ Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | $M_{Av}$     | Added mass of AUV in sway direction  |
| Rigid-body system inertia matrix $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $N$ Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of $90^\circ$ sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $M_{_{Aw}}$  | Added mass of AUV in heave direction                                       |
| $n$ $n^{th}$ sample of data $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $N$ Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $M_{Ar}$     | Added moment of inertia of AUV in yaw direction                            |
| $n_c$ Number of column of grid cells $n_r$ Number of row of grid cells $N$ Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $M_{\it RB}$ | Rigid-body system inertia matrix   |
| $n_r$ Number of row of grid cells  N Torque acting on AUV in yaw direction  q Vector of equivalent disturbance  Q Quality factor of robust filter  r Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning  T Sampling time  u Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | n            | $n^{th}$ sample of data  |
| Torque acting on AUV in yaw direction $q$ Vector of equivalent disturbance $Q$ Quality factor of robust filter $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | $n_c$        | Number of column of grid cells   |
| Q Vector of equivalent disturbance $Q$ Quality factor of robust filter $P$ Radius of target environment $P$ Inspection time of horizontal straight line motion across single grid cell $P$ Inspection time of vertical straight line motion across single grid cell $P$ Inspection time of inclined straight line motion across single grid cell $P$ Inspection time of 90° sharp turning across single grid cell $P$ Inspection time of circular smooth turning $P$ Sampling time $P$ Input signal given to thruster $P$ Vector of nominal control signal $P$ Vector of robust compensating signal  | $n_r$        | Number of row of grid cells  |
| Q Quality factor of robust filter  r Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning  T Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | N            | Torque acting on AUV in yaw direction                                      |
| $r$ Radius of target environment $t_h$ Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | q            | Vector of equivalent disturbance   |
| Inspection time of horizontal straight line motion across single grid cell $t_v$ Inspection time of vertical straight line motion across single grid cell Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell Inspection time of circular smooth turning To Sampling time  Unput signal given to thruster  Unwe Vector of nominal control signal  Vector of robust compensating signal  | Q            | Quality factor of robust filter  |
| $t_v$ Inspection time of vertical straight line motion across single grid cell $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $t_{sm}$ Sampling time $t_{sm}$ Input signal given to thruster $t_{sm}$ Vector of nominal control signal $t_{sm}$ Vector of robust compensating signal   | r            | Radius of target environment   |
| $t_i$ Inspection time of inclined straight line motion across single grid cell $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | $t_h$        | Inspection time of horizontal straight line motion across single grid cell |
| $t_{sh}$ Inspection time of 90° sharp turning across single grid cell $t_{sm}$ Inspection time of circular smooth turning $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $t_v$        | Inspection time of vertical straight line motion across single grid cell   |
| $t_{sm}$ Inspection time of circular smooth turning  T Sampling time  u Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $t_i$        | Inspection time of inclined straight line motion across single grid cell   |
| $T$ Sampling time $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $t_{sh}$     | Inspection time of 90° sharp turning across single grid cell               |
| $u$ Input signal given to thruster $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal   | $t_{sm}$     | Inspection time of circular smooth turning                                 |
| $u_N$ Vector of nominal control signal $u_R$ Vector of robust compensating signal  | T            | Sampling time  |
| $u_R$ Vector of robust compensating signal   | и            | Input signal given to thruster   |
|  | $u_N$        | Vector of nominal control signal   |
|  | $u_R$        | Vector of robust compensating signal                                       |
| V Total volume of AUV  | V            | Total volume of AUV  |

| $V_{_d}$                     | Volume of water displaced by AUV                            |
|------------------------------|---|
| W                            | Body-fixed environmental disturbances                       |
| $W_c$                        | Width of grid cell  |
| $W_{FOV}$                    | Horizontal field of view of camera                          |
| W                            | Earth-fixed environmental disturbances                      |
| $W_a$                        | Weight of AUV   |
| X                            | Position of AUV in North direction                          |
| $x_d$                        | Desired position of AUV in North direction                  |
| X                            | Force acting on AUV in surge direction                      |
| у                            | Position of AUV in East direction                           |
| $y_d$                        | Desired position of AUV in East direction                   |
| Y                            | Force acting on AUV in sway direction                       |
| z.                           | Position of AUV in downward direction                       |
| $Z_d$                        | Desired position of AUV in downward direction               |
| Z                            | Force acting on AUV in heave direction                      |
| $\alpha$                     | Rate of change of output force with respect to input signal |
| $\alpha_{_1}$                | Root matrix of characteristic equation                      |
| $lpha_2$                     | Root matrix of characteristic equation                      |
| β                            | The value of input signal when the output force is 0 N      |
| γ                            | Output of fuzzy logic controller                            |
| η                            | Earth-fixed positions and orientation matrix                |
| ${m \eta}_d$                 | Desired Earth-fixed positions and orientation matrix        |
| $\eta_{\it th}$              | Efficiency coefficient of thruster-hull interaction         |
| $\theta$                     | Angle of AUV in pitch direction                             |
| $\rho$                       | Density of fresh water                                      |
| τ                            | Body-fixed forces and moment matrix                         |
| $	au_B$                      | Force generated by back thruster                            |
| $	au_{\scriptscriptstyle C}$ | Force generated by centre thruster                          |
| $	au_F$                      | Force generated by front thruster                           |
|                              |   |

- $\tau_{\scriptscriptstyle L}$  Force generated by left thruster
- $\tau_{R}$  Force generated by right thruster
- *v* Body-fixed linear and angular velocities matrix
- $\phi$  Angel of AUV in roll direction
- $\psi$  Angle of AUV in yaw direction
- $\psi_d$  Desired angle of AUV in yaw direction
- $\omega_n$  Undamped natural frequency

## KAEDAH PENGAWAL TEGAP UNTUK KENDERAAN BAWAH AIR BERAUTONOMI BAGI PEMERIKSAAN TIANG BAWAH AIR

#### **ABSTRAK**

Pelantar luar pantai untuk minyak dan gas menghadapi masalah pertumbuhan organisma marin yang tidak diingini. Pemeriksaan berkala pada tiang pelantar yang terendam dalam air diperlukan. Kajian ini menyelidik kemungkinan untuk melibatkan Kenderaan Bawah Air Berautonomi (AUV) bagi aplikasi pemeriksaan tiang bawah air. Laluan pemeriksaan diperlukan untuk meningkatkan kecekapan AUV di dalam misi pemeriksaan. Sebaliknya, teknik pengawal tegap diperlukan untuk menyekat kesan ketidaktentuan dalam parameter hidrodinamik dan gangguan luaran pada sistem AUV. Sebagai jalan penyelesaian, kajian ini mencadangkan satu laluan pemeriksaan yang mempunyai masa pemeriksaan optimum untuk pemeriksaan tiang yang tegak dengan menggunakan Perancangan Laluan Liputan (CPP) berasaskan grid. Sebuah peta satah telah dimodelkan untuk mewakili ruang 3D dalam aplikasi pemeriksaan tiang. Lima corak laluan pemeriksaan telah direka dan dibandingkan untuk memilih laluan pemeriksaan yang terbaik. Selain itu, pengawal tegap yang menggabungkan teknik kawalan penapis dan teknik kawalan logik kabur telah dicadangkan. Teknik kawalan penapis digunakan untuk mengimbangi kesan jisim tertambah, kesan redaman hidrodinamik, ketaklelurusan model, kesan gandingan, dan gangguan luaran pada sistem AUV, manakala teknik kawalan logik kabur digunakan untuk memperbaiki daya kawalan. Selain itu, sebuah AUV berbentuk kotak yang sesuai dengan aplikasi pemeriksaan tiang telah dibangunkan untuk mengesahkan prestasi pengawal yang dicadangkan. Laluan pemeriksaan yang dicadangkan direka berdasarkan gerakan Boustrophedon dengan pusingan lancar dan