# DEVELOPMENT OF NANOSTRUCTURED GAS SENSING MATERIAL AS AN ETHYLENE GAS DETECTOR

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# DEVELOPMENT OF NANOSTRUCTURED GAS SENSING MATERIAL AS AN ETHYLENE GAS DETECTOR

by

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#### LIST OF ABBREVIATIONS

Ar Argon

Sn Tin or Stannum

SnO<sub>2</sub> Tin oxide

SnSO<sub>4</sub> Tin (II) sulfate

Pd Palladium

Pt Platinum

PdCl<sub>2</sub> Palladium (II) chloride

NaOH Sodium hydroxide

NWs Nanowires

NSs Nanostructures

SEM Scanning electron microscopy

EDS Energy dispersive spectroscopy

XRD X-ray diffraction spectroscopy

UV-Vis Ultra-violet visible spectroscopy

DOE Design of Experiment

ANOVA Analysis of variance

CV Coefficient of variance

ppm Part per million

ppb Part per billion

VLS Vapor-liquid-solid

#### LIST OF SYMBOLS

°C Degree Celsius

 $\leq$  Less than or equal to

 $\Omega$  Ohm

 $\Delta G$  Gibbs free energy

% Percentage

Å Angstrom

β Full width at half maximum

 $\theta$  Bragg angle

K Shape factor

φ<sub>m</sub> Schottky barrier

μm Micro-meter

nm Nano-meter

s Second

## PENGHASILAN BAHAN PENGESAN GAS BERSKALA NANO SEBAGAI PENGESAN GAS ETILENA

#### **ABSTRAK**

Gas etilena adalah bahan penting dalam pemasaran produk pertanian segar kerana ia boleh digunakan secara komersial untuk hormon tanaman tiruan, mengawal dan memantau proses pemasakan buah-buahan klimaterik. Menyedari kepentingan alat pengesan gas etilena untuk proses pemasakan buah-buahan, banyak kajian telah dijalankan untuk mengkaji pengaruh gas etilena dalam proses pemasakan tanaman. Nanopartikel tin oxida (SnO<sub>2</sub>) adalah bahan yang paling popular untuk mengesan gas etilena kerana ia adalah semikonduktor jenis n yang mempunyai jalur jurang yang luas, justeru itu, menyebabkan rintangan elektrik yang rendah dan pengkonduksian elektrik yang lebih baik untuk alat pengesan gas. Tambahan pula, suhu operasi yang rendah, kepekaan yang tinggi, reka bentuk sensor yang ringkas serta kos pembuatan yang rendah membuat SnO2 pilihan terbaik untuk aplikasi pengesan gas. Dalam penyelidikan ini, pemendapan wap kimia (CVD) dan kaedah hidroterma telah digunakan untuk mensintesis nano-struktur SnO<sub>2</sub> (SnO<sub>2</sub> NSs). Sintesis, pencirian bahan dan sifat-sifat pengesan gas etilena telah dikaji dengan menggunakan nano SnO<sub>2</sub>. Pertama sekali, nano-wayar (NWs) SnO<sub>2</sub> telah disintesis di atas substrat dengan menggunakan kaedah CVD. Kesan daripada pemanipulasian pembolehubah CVD (seperti suhu sintesis, tempoh sintesis, kadar aliran gas argon dan gas oksigen) terhadap dimensi SnO2 NWs telah disiasat dengan menggunakan analisa statistik iaitu Reka Bentuk Eksperimen (RBE) oleh perisian Design Expert 6.0.8. Mikroskop imbasan elektron (SEM), spektroskop serakan tenaga (EDS) dan spektroskop pembelauan sinar-X (XRD) telah mengesahkan fabrikasi SnO<sub>2</sub> NWs.