

**SYNTHESIS AND CHARACTERIZATION OF  $\text{CoAl}_2\text{O}_4$  AND  
 $\text{Co-Al}_2\text{O}_3$ - $\text{CoAl}_2\text{O}_4$  CATALYSTS ACTIVITY IN CARBON DIOXIDE  
REFORMING OF METHANE**

**WONG YEE JIE**

**UNIVERSITI SAINS MALAYSIA**

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REFORMING OF METHANE**

**by**

**WONG YEE JIE**

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## LIST OF ABBREVIATION

Symbol	Description
Al	Aluminium
$\text{Al}^{3+}$	Aluminium (III) ion
$\text{Al}_2\text{O}_3$	Aluminium Oxides
$\text{Al}(\text{NO}_3)_3$	Aluminium Nitrates
Ar	Argon
BaO	Barium Oxide
BET	Brunauer–Emmett–Teller
C	Carbon
$\text{C}_2\text{H}_4$	Ethene
$\text{C}_2\text{H}_6$	Ethane
$\text{C}_6\text{H}_8\text{O}_7$	Citric acid
$\text{CaO}_2$	Calcium Oxide
$\text{Ca}_2\text{SiO}_4$	Calcium Silicate
CETS	Chemical Energy Transmission System
CeO	Cerium Oxide
CH	Methane with 1 hydrogen atom
$\text{CH}_2$	Methane with 2 hydrogen atom
$\text{CH}_3$	Methane with 3 hydrogen atom
$\text{CH}_4$	Methane
$\text{CH}_x$	Methane with different number of hydrogen atom denoted as x
CO	Carbon Monoxide
$\text{CO}_2$	Carbon Dioxide

$\text{CO}_3^{2-}$	Carbonate ion
Co	Cobalt
$\text{Co}^{3+}$	Cobalt (III) ion
$\text{CoAl}_2\text{O}_4$	Cobalt Aluminium Oxides
$\text{Co}_{(x)}\text{Al}_{(3-x)}\text{O}_4$	Cobalt Aluminium Oxides (with varying cobalt and aluminium content noted as x)
$\text{Co}(\text{NO}_3)_2$	Cobalt Nitrates
CRM	Carbon Dioxide Reforming of Methane
$\text{CrO}_3$	Chromium Oxides
Dy	Dysprosium
EDX	Energy-dispersive X-ray Spectroscopy
Er	Erbium
Eu	Europium
Fe	Iron
GC	Gas Chromatograph
Gd	Gadolinium
GHGs	Greenhouse Gases
H	Hydrogen atom
$\text{H}_2$	Hydrogen
$\text{H}_2\text{O}$	Water
$\text{H}_2\text{S}$	Hydrogen Sulfide
$\text{HCO}_2^-$	Hydrogen Carbonate ion
Ho	Holmium
Ir	Iridium
$\text{La}_2\text{O}_3$	Lanthanum oxide

M	Metal
MgAl <sub>2</sub> O <sub>4</sub>	Magnesium Aluminium Oxides
MgCr <sub>2</sub> O <sub>4</sub>	Magnesium Chromium Oxides
MgO	Magnesium Oxide
N <sub>2</sub>	Nitrogen
Nd	Neodymium
Ni	Nickel
O	Oxygen atom
O <sub>2</sub>	Oxygen
OH	Hydroxide
P	Promoter
Pd	Palladium
Pr	Praseodymium
Pt	Platinum
Rd	Rhodium
Ru	Ruthenium
RWGS	Reverse Water Gas Shift
S	Support
SEM	Scanning Electron Microscopy
SiO <sub>2</sub>	Silicon Dioxide
Sm	Samarium
Tb	Terbium
TEM	Transmission Electron Microscopy
ThO <sub>2</sub>	Thorium Oxide
TGA	Thermo-gravimetric Analysis

Tm	Thulium
TPR	Temperature Programmed Reduction
WHSV	Weight Hour
XRD	X-ray Powder Diffraction
ZnCr <sub>2</sub> O <sub>4</sub>	Zinc Chromium Oxides
ZrO <sub>2</sub>	Zirconium Oxides
γ-Al <sub>2</sub> O <sub>3</sub>	Gamma-Aluminium Oxides

## LIST OF SYMBOLS

Symbol	Description	Unit
$\Delta G$	Gibbs Free Energy	$\text{kJ K}^{-1} \text{mol}^{-1}$
$\Delta H$	Enthalpy change	$\text{kJ mol}^{-1}$
$\alpha$	Reduction temperature	$^{\circ}\text{C}$

# **SINTESIS, PENCIRIAN $\text{CoAl}_2\text{O}_4$ DAN $\text{Co-Al}_2\text{O}_3\text{-CoAl}_2\text{O}_4$ PEMANGKIN AKTIVITI DALAM KARBON DIOKSIDA PEMBAHARUAN METANA**

## **ABSTRAK**

Penghasilan syngas (hidrogen,  $\text{H}_2$  dan karbon monoksida,  $\text{CO}$ ) melalui karbon dioksida pembaharuan metana (CRM) merupakan satu proses yang berpotensi. Reaksi ini menggunakan dua gas rumah hijau, iaitu, metana,  $\text{CH}_4$  dan karbon dioksida,  $\text{CO}_2$ . Biogas merupakan bahan mentah yang murah dan sesuai untuk proses CRM kerana mengandungi  $\text{CH}_4$  dan  $\text{CO}_2$  yang bernisbah 1:1. Walau bagaimanapun, pemangkin yang diperbuat daripada unsur-unsur bumi dan aktif dalam CRM masih dalam permintaan justeru dijadikan objektif penyiasatan dalam projek ini. Dalam kajian ini, aktiviti  $\text{Co}_{(x)}\text{Al}_{(3-x)}\text{O}_4$  dan  $\text{Co-Al}_2\text{O}_3\text{-CoAl}_2\text{O}_4$  telah disiasat. Jumlah kandungan kobalt, Co dalam pemangkin telah diubah dan ditandakan sebagai x%-Co, di mana x adalah diantara 11.11% dan 42.83%.  $\text{Co}_{(x)}\text{Al}_{(3-x)}\text{O}_4$  telah disintesis dengan kaedah sol-gel dengan berbagai kandungan Co dan Al manakala  $\text{Co-Al}_2\text{O}_3\text{-CoAl}_2\text{O}_4$  telah disediakan dengan tindak balas x%-Co yang baru disintesis dengan  $\text{H}_2$ . 33.33%-Co merupakan pemangkin terbaik yang menghasilkan 90.37 % dan 96.02 % hasil untuk  $\text{H}_2$  dan  $\text{CO}$  pada 900 °C, halaju berat ruang per jam (WHSV) 15000  $\text{mlg}^{-1}\text{h}^{-1}$  dengan kandungan  $\text{CH}_4\text{:CO}_2$  bernisbah 1:1. Tiada berlakunya pereputan aktiviti pemangkin dalam tempoh 24 h dan kadar pemendapan karbon adalah pada  $3.1 \times 10^{-2} \text{ g} \cdot \text{gcat}^{-1} \cdot \text{h}^{-1}$ . 33.33%-Co yang telah bertindak balas dengan  $\text{H}_2$  pula dapat menghasilkan penukaran  $\text{CH}_4$  dan  $\text{CO}_2$  sebanyak 72.89 % dan 79.49 % pada 750 °C dengan kadar pembentukan karbon sebanyak  $1.7 \times 10^{-2} \text{ g} \cdot \text{gcat}^{-1} \cdot \text{h}^{-1}$ . Kajian terhadap kesan kandungan Co dalam x%-Co yang telah bertindak balas