

**[ME11] UKM8032 microcontroller design and FPGA implementation by integrating DW8051 IP Core for SoC design**

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**Introduction**

Microcontroller is an essential component for many general and application specific purposes such as airbag control system in automotive industry. Current applications of any microcontroller vary with larger size, higher cost, and lower processing speed yet not locally designed.

Hence, a high performance Intel compatible 8-bits 8032 microcontroller has been designed towards realizing a System-on-Chip (SoC) design, i.e. UKM8032. The SoC integrates Synopsys’s DW8051 Intellectual Property (IP) core and other peripherals that were designed using IEEE 1364-1995 Verilog Hardware Description Language (HDL). This local design aims for a smaller size, lower cost and higher operating speed. Due to unavailability of fabrication library, the prior Application Specific Integrated Circuit (ASIC) design has been functionally verified at Register Transfer Level (RTL) as a reference for final Field Programmable Grid Array (FPGA) hardware implementation. An internal Read Only Memory (ROM) unit has been incorporated into the FPGA design for testing purposes which enables the design to reach operating speed up to 100MHz on Virtex2 FPGA prototype board. The industrial design and verification methodology have been practiced to successfully test the design in FPGA hardware before presuming the ASIC implementation for fabrication in the future.

**Materials and Methods**

DW8051 IP core was being verified and integrated into UKM8032\_asic and UKM8032\_fpga in two stages (Figure 1) i.e. RTL functional stage and followed by logic functional stage after synthesis process. Due to unavailability of technology library for ASIC implementation, the encrypted DW8051 IP core was integrated with other peripherals in RTL level for UKM8032\_asic. Whereas the synthesized core netlist (targeted to Virtex2

FPGA library) was integrated with other peripherals that were designed for FPGA implementation in UKM8032\_fpga.

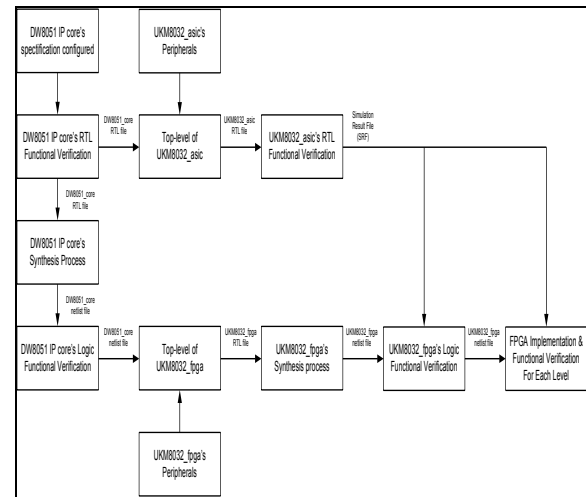


FIGURE 1 The usage of the DW8051 core in UKM8032\_asic and UKM8032\_fpga design

Overall workflow of designing and implementing UKM8032 microcontroller in FPGA is separated into three important parts (Figure 2):

- 1) DW8051 IP core's RTL and logic verification.
- 2) UKM8032\_asic's RTL verification.
- 3) UKM8032\_fpga's logic verification and FPGA implementation.

**DW8051\_core's RTL and logic verification**

The first part at the left portion (Figure 2) was for RTL and logic functional verification of the DW8051 IP core in Synopsys’s CoreConsultant environment that called up *Verilog Compiler Simulator* (VCS) simulation tool and *Design Compiler* (DC) synthesis tool.



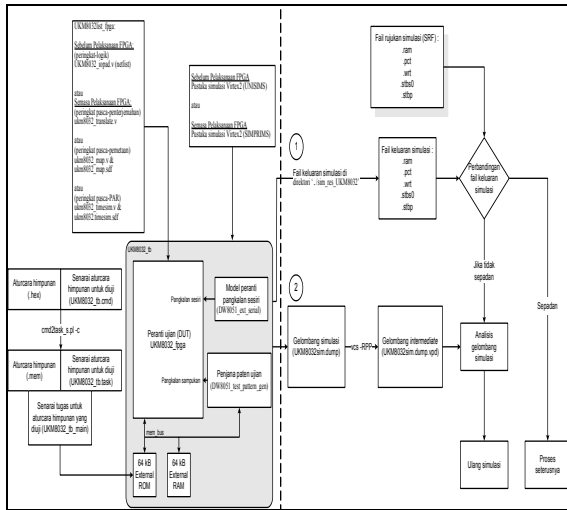


FIGURE 4 Multiple level's functional verification method for UKM8032\_fpga.

There was a need to convert the generated netlist (UKM8032\_mapped\_hier.edif) to a netlist that ISE could understand by inserting buffers and pads to all of the design's ports in DC. Input buffers (IBUF) for input ports, output buffers (OBUF) for output ports, general clock buffer (BUFGP) for clocking port and bidirectional buffers (IOBUF) for I/O ports of the design.

Proceeded with the FPGA implementation, the converted netlist (UKM8032\_iopad.edif) together with the customized constrains (25MHz clock frequency and I/O placement) were fed into ISE before the tool was able to translate, map, place and route (PAR) the design. Each level generated a simulation model for respective simulation level. The post-map and post-PAR simulation needed *Standard Delay File* (SDF) which provided real timing information to simulate.

Success of all post-translate, post-map and post-PAR simulations resulted in the design's bit file (UKM8032.bit) being generated to be downloaded to the Virtex2 FPGA chip by using Xilinx's iMPACT after some configuration setup.

The FPGA implementation was completed by a testing process which incorporated a 2kB sized internal ROM unit in the UKM8032\_fpga design under test (DUT) i.e. UKM8050\_fpga testing module (figure 5). Simple LED oriented programs have been written and loaded into the memory as a customizable constrains in ISE. This method helped in programs loading instead of burn-

and-erase method used with EPROM. Besides, this method eases the troubleshooting works where there is no any external hard wire involved. Hence higher operating clock frequency up to 100Mhz could be achieved. In this way, the design would have 32 I/O ports available that enabled us to have wider testing experience.

Successful verification of the written programs was an important step to prove the designed modules and the UKM8032 microcontroller as a whole were working properly. Maximum of 16Kbyte internal memory capacity could be implemented this way due to the limited amount of available onboard memory blocks (16).

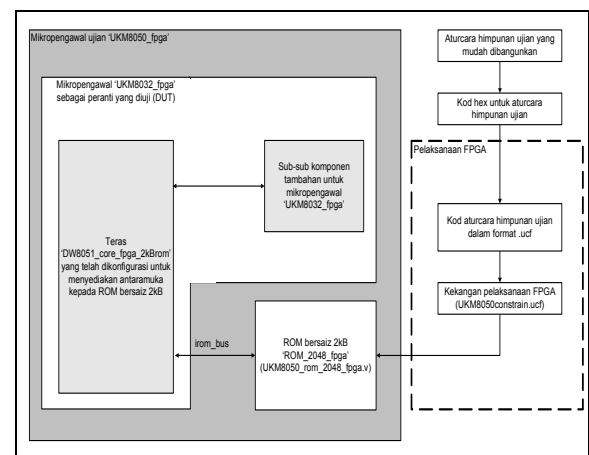


FIGURE 5 Testing method of UKM8032\_fpga microcontroller using internal ROM unit within testing module UKM8050\_fpga

**Results**

The clock frequency of the DW8051 core and the UKM8032 microcontroller was targeted at 25Mhz to prevent over-constrained issues. Figure 6 shows the successful simulation wave output that was being generated by testbench (figure 4) on opcode test of 'op\_25\_35' that mainly test on opcode 25 (ADD A,direct) and opcode 35 (ADDC A, direct) for UKM8032\_fpga at post\_PAR level by using SIMPRIMS FPGA simulation library.

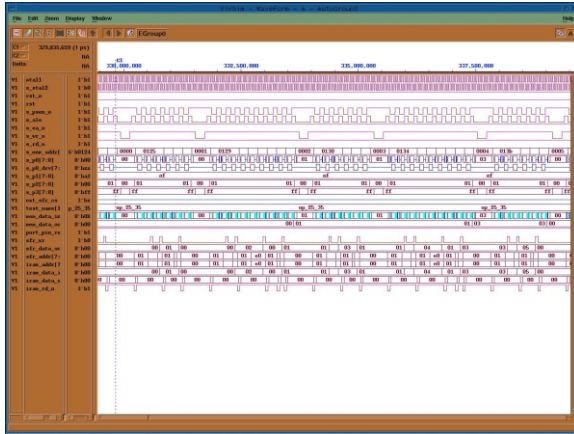


FIGURE 6 'op\_25\_35' opcode test simulation wave output of UKM8032\_fpga microcontroller

Constraints such as operating frequency of 25Mhz, 2ns of the input and output delay, WCCOM operating condition and xc2v250-4\_avg wire load model were used to synthesize the top-level UKM8032\_fpga design successfully in DC with a maximum slack time of 4.39ns (10.975%). The number of cells utilized was 171 which brought to a total cell area of 3104 units. The synthesized result of UKM8032\_fpga are illustrated in Figure 7 and 8.

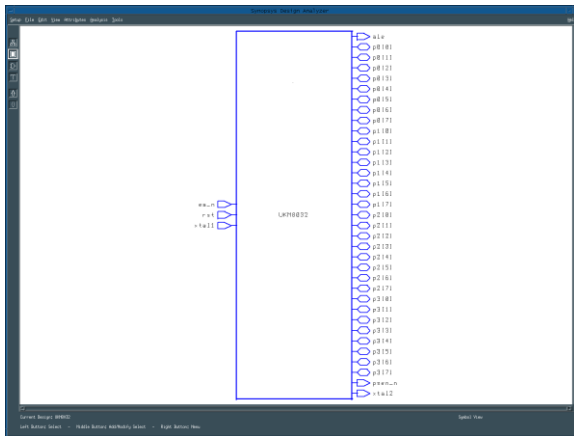


FIGURE 7 External interface (40 pins) of the UKM8032\_fpga microcontroller

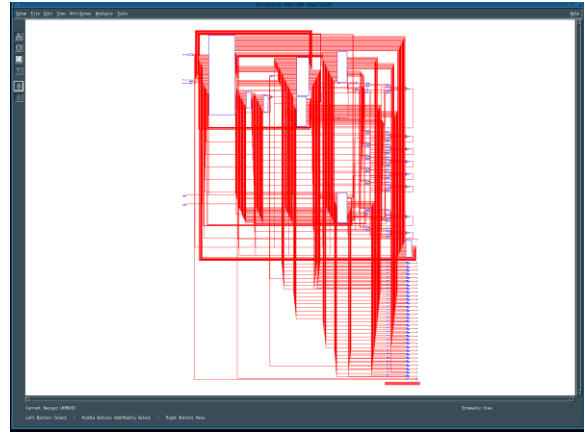


FIGURE 8 Logic schematic of synthesized top-level UKM8032\_fpga microcontroller

Design implementation in Xilinx's ISE showed a successful implementation in FPGA (FIGURE 9) with a total of 1440 (46%) slices and 2521 (41%) of 4-input LUTs were distributed. 37 (14%) external IOBs were used in the design. One out of 32 block RAMs was used for internal RAM and one of 16 GCLKs was used for clocking port. Altogether brought to a total of 86257 equivalent gate counts to implement the microcontroller design. Real-time clock operating frequency could reach up to 35.56MHz (28.122ns) instead of the targeted 25Mhz.

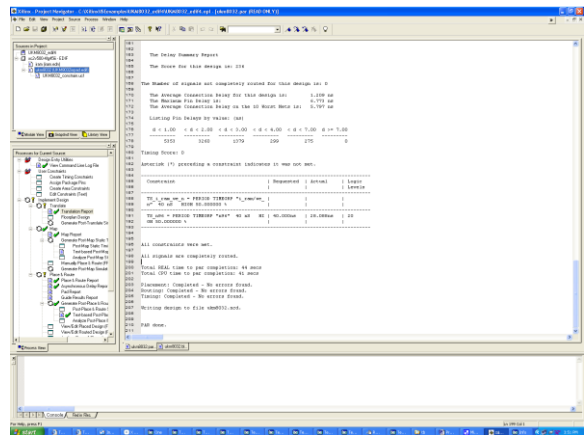


FIGURE 9 Successful translation, mapping and PAR implementation of the design in FPGA

TABLE 1 Comparison of synthesis and FPGA implementation results for main design UKM8032\_fpga and testing module UKM8050\_fpga

| Process              | Results                          | Main design<br>UKM8032_fpga<br>(0kB iROM) | Testing Module<br>UKM8050_fpga<br>(2kB iROM) |
|----------------------|----------------------------------|---|--|
| Synthesis            | Target frequency (ns)            | 40 (atau 25MHz)                           | 40 (atau 25MHz)                              |
|                      | Slack time (ns)                  | 4.39                                      | 1.05   |
|                      | Total cell (library unit)        | 171                                       | 180  |
|                      | Library Area ('libArea')         | 3104                                      | 3119.5                                       |
| FPGA implementation: |                                  |   |  |
| (i) Map              | Number of 'Slices'               | 1440 / 3072                               | 1412 / 3072                                  |
|                      | Number of 4-input LUTs           | 2521 / 6144                               | 2465 / 6144                                  |
|                      | Number of external IOBs          | 37 / 264                                  | 37 / 264                                     |
|                      | Number of RAMBs memory block     | 1 / 32                                    | 2 / 32                                       |
|                      | Number of GCLKs                  | 1 / 16                                    | 1 / 16                                       |
|                      | Number of equivalent gate counts | 86257                                     | 151457                                       |
| (ii) PAR             | Operating frequency (ns)         | 28.122<br>(or 35.56MHz)                   | 27.453<br>(or 36.43MHz)                      |
| (iii) Testing        | Practical operating frequency    | 70MHz                                     | 70MHz  |

Final output of the FPGA implementation via Xilinx's ISE was the design's bit programming file generation, 'ukm8032.bit' (Figure10). The bit file was generated to be downloaded onto the Xilinx Virtex2 FPGA board (device : xc2v500, package : fg456 and speed : -4) after some configurations have been setup via Xilinx's iMPACT.

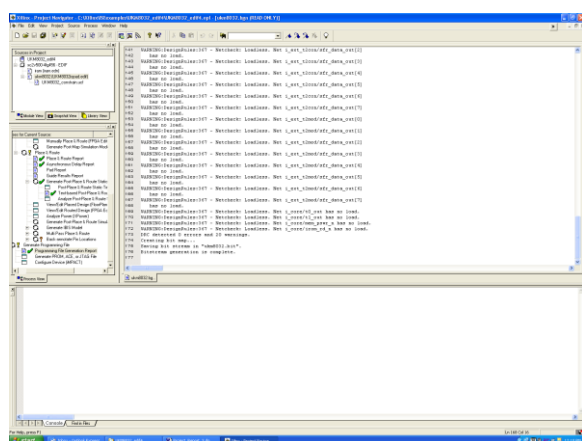


FIGURE 10 Successful generation of design's bit programming file (ukm8032.bit)

The testing module, UKM8050\_fpga microcontroller incorporated a 2Kbyte internal ROM was synthesized with the same constrains i.e.25MHz resulted in a maximum

slack time of 1.05ns (2.625%). The number of cells was 180 which brought to a total cell area of 3119.5 units (Table 1).

The FPGA implementation of UKM8050\_FPGA was successful with a total of 1412 (45%) slices and 2465 (40%) of 4-input LUTs were distributed and 37 (14%) external IOBs were used. Two blocks of RAMBs were used for internal RAM and ROM respectively with one GCLK for clocking port. Altogether brought to a total of 151457 equivalent gate counts to implement the testing module. The operating frequency expected to reach up to 34.04Mhz (29.380ns) but practically 70MHz onboard (LED oriented programs testing) instead of the targeted 25MHz.

### Discussion

The design for test UKM8050\_fpga microcontroller was also being synthesized with clock frequency of 50MHz (using 50MHz core's frequency) which resulted in a maximum slack time of -2.72ns (-13.6%). The number of cells was 180 which brought to a total cell area of 3177 units. FPGA implementation of the design was also successful with a total of 1514 (49%) slices and 2686 (43%) of 4-input LUTs were distributed. 37 (14%) external IOBs, two RAMBs blocks and one GCLKs were used.

Altogether brought to a total of increased 152783 equivalent gate counts to implement the testing module at targeted frequency 50MHz which expected to operate up to 50.83MHz (19.674ns) but practically 100MHz onboard (LED oriented programs testing). The maximum of 16Kbytes internal memory was also implemented and successfully tested which was named as UKM8054\_fpga testing module. This was where both core and microcontroller have been fully utilized in term of speed and memory size disregarded the area constraints. If more than 16Kbytes of memory capacity is required, the UKM8032\_fpga microcontroller can be interface externally to RAM and ROM memory in order to operate a larger programs.

### **Acknowledgements**

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