SLOPE IMPROVEMENT TECHNIQUE USING 8R MAT SYSTEM

MUHAMAD HISYAM BIN HALIM

UNIVERSITI SAINS MALAYSIA 2016

SLOPE IMPROVEMENT TECHNIQUE USING 8R MAT SYSTEM

by

MUHAMAD HISYAM BIN HALIM

Thesis submitted in fulfillment of the requirements for the degree of Master of Science

AKNOWLEDGEMENT

In the name of Allah S.W.T, the most gracious and most merciful, I would like to express my gratefulness to Him for giving the strength to me to complete this study. First of all, I would like to express my sincere appreciation to my supervisor, Prof. Dr. Fauziah Ahmad and my co-supervisor Assoc. Prof. Ahmad Shukri Yahya for their generous advice, patience, guidance and encouragement throughout this research.

I would like to express my sincere thanks to all technicians, district engineers from JKR Kulim who generously give cooperation for assisting me to conduct this research. Finally, for my lovely wife, Khairiah Kamarolzaman, my family and friends for their support and encouragement which had been given to me unconditionally in completing this research report.

Without the contribution of all those mentioned above, this work not have been possible. I hope this research could contribute to research development especially in slope improvement and at the same recycling the wasted material in this country.

TABLE OF CONTENTS

	PAGE
AKNOWLEDGEMENT	ii
TABLE OF CONTENTS	iii
LIST OF TABLES	vii
LIST OF FIGURES	ix
LIST OF PLATES	xi
LIST OF ABBREVATIONS	xiii
LIST OF SYMBOLS	XV
ABSTRAK	xvi
ABSTRACT	xviii
CHAPTER ONE: INTRODUCTION	
1.1 Background	1
1.2 Problem Statement	3
1.3 Objectives	3
1.4 Scope of work	4
1.5 Organization of Thesis	5
CHAPTER TWO: LITERATURE REVIEW	
2.1 Introduction	6
2.2 Slope stabilization technique	8
2.3 Types of gravity retaining wall	9
2.4 Scrap tyre	12
2.5 General characteristic of scrap tyre	15
2.6 Application of scrap tyre in geotechnical field	16

2.4.1 Shredded tyre	17
2.4.2 Tyre bales	20
2.4.3 Whole tyre	23
2.5 Environmental Impact of scrap tyre	30
2.5.1 Leachate	30
2.5.2 Fire	32
2.5.3 Health and safety	33
2.6 Apparent cohesion of soil confined with Geocell	33
2.7 Slope safety factor	36
2.7.1 Safety factor of slope reinforced with tyre	37
2.8 Literature finding	38
CHAPTER THREE: METHODOLOGY	
3.1 Introduction	39
3.2 Site location	41
3.2.1 Slope failure	42
3.3 Sample preparation	43
3.4 Soil sample collection	45
3.5 Material Characterization	46
3.5.1 Tensile test	46
3.5.2 Direct Shear test	49
3.3.2 Birect Birett test	
3.5.2 Pull-out test	50
	50 56
3.5.2 Pull-out test	
3.5.2 Pull-out test 3.6 Soil Characterization	56

3.8.2 Slope Construction	64
CHAPTER FOUR: RESULTS AND DISCUSSION	
4.1 Background	69
4.2 Tensile Test	69
4.2.1 Strip Sample	70
4.2.2 8R Sample	71
4.3 Direct shear Test	73
4.4 Pull-Out Test	74
4.4.1 Pull-Out Test on O, 8 and 88 shape samples	74
4.4.2 Pull-Out Test with different size and overburden load	77
4.4.3 Pull-out force of 8R Mat filled with sand and crusher run	82
4.5 Soil Characterization	83
4.6 Apparent cohesion of soil confined with 8R Mat	83
4.7 Slope Safety Factor	86
	93
4.8 Prototype slope performance	
4.8.1 Earth Pressure	93
4.8.2 Horizontal movement	96
4.8.3 Settlement	99
CHAPTER FIVE: CONCLUSION AND RECOMMENDATIONS	
5.1 Introduction	102
	-
5.2 Conclusion	102
5.3 Recommendation	104
REFERENCES	105

APPENDICES

APPENDIX A (Laboratory test result)

APPENDIX B (Construction of prototype slope)

APPENDIX C (Post construction monitoring)

LIST OF PUBLICATIONS

LIST OF TABLES

		Page
Table 2.1	Factor triggering landslide	7
Table 2.2	Advantages and disadvantages of gabion wall and reinforced retaining wall	11
Table 2.3	Comparison of material composition of passenger car and truck tyres in EU as well as tyre rubber in Canada	15
Table 2.4	Statistical representation of tyre shred properties	19
Table 2.5	Normalize horizontal deformation and settlement after 745 days post construction	25
Table 2.6	Apparent cohesion and friction angle soil confine with geocell	34
Table 2.7	Estimated factor of safety for each retaining wall	37
Table 3.1	Tencate Polyfelt KET 9 Nonwoven Geotextile	65
Table 3.2	Test and parameter	68
Table 4.1	Result of tensile test of strip samples	70
Table 4.2	Result of tensile test of 8R samples	72
Table 4.3	Friction angle and cohesion for Sand-sand and Tyre-sand	73
Table 4.4	Result of Pull-out force for O,8 and 88 samples	75
Table 4.5	Summary of pull-out force for one, two and four number of reinforcement	76
Table 4.6	Result for pull-out test on different 8R mat size	78
Table 4.7	Reinforcement Primary extension	80
Table 4.8	Total Strain of sample in pull-out test	81
Table 4.9	Maximum pull-out force for different filled material	82
Table 4.10	Soil properties	83
Table 4.11	Summary of apparent cohesion	86

Table 4.12	Summary of tyre retaining wall	91
Table 4.13	Normalized lateral deformation	99

LIST OF FIGURES

		Page
Figure 2.1	Gravity retaining wall	9
Figure 2.2	Tyre Stockpile	13
Figure 2.3	Larvae in tyre	14
Figure 2.4	Tyre stockpile burned	14
Figure 2.5	Cross section of typical tyre	16
Figure 2.6	Geocomposite specimen for testing	20
Figure 2.7	Average dimension of tyre bales	21
Figure 2.8	Advantages and disadvantages of floating construction (top) and buried construction (bottom)	22
Figure 2.9	Typical cross section of the tyre wall	23
Figure 2.10	Plan view of the test embankment showing the geometry, tire reinforcement layout, soil type, instrumentation, and location of the plate load tests	24
Figure 2.11	(a)Wire rope and Uclip (b) polypropylene	27
Figure 2.12	Mohr circle of soil confine with geocell	35
Figure 3.1	Research methodology	40
Figure 3.2	Site location	41
Figure 3.3	Site location zoom	41
Figure 3.4	Direct shear test setup for sand-tyre sample	50
Figure 3.5	Dimension of test sample	52
Figure 3.6	Illustration of pull-out force component setup	53
Figure 3.7	Extension 1 (E1) illustration	56
Figure 3.8	Extension and sliding (E2) Illustration	56
Figure 3.9	Mohr circle	61

Figure 4.1	Stress-strain relation of strip samples	71
Figure 4.2	Tensile force-strain relation of 8R samples	72
Figure 4.3	Interaction surface of soil-tyre (a) 8, (b) 2-8R	76
Figure 4.4	Maximum pull-out force vs overburden load	79
Figure 4.5	Pull-out force increment vs overburden load	79
Figure 4.6	Stress vs strain	84
Figure 4.7	Illustration of 8R connection (a) before test (b) after test	85
Figure 4.8	Failed slope safety factor using Slope/W	87
Figure 4.9	Failed slope safety factor using USlopeM	87
Figure 4.10	Repaired slope safety factor (2-connections) Slope/W	88
Figure 4.11	Repaired slope safety factor (2-connections) USlopeM	88
Figure 4.12	Repaired slope safety factor (3-connections) Slope/W	89
Figure 4.13	Repaired slope safety factor (3-connections) USlopeM	89
Figure 4.14	Repaired slope safety factor (4-connections) Slope/W	90
Figure 4.15	Repaired slope safety factor (4-connections) USlopeM	90
Figure 4.16	Prototype slope plan view	92
Figure 4.17	Prototype slope side view	92
Figure 4.18	Prototype slope front view	93
Figure 4.19	Measured and theoretical soil pressure (EPC 1)	94
Figure 4.20	Measured and theoretical soil pressure (EPC 2)	94
Figure 4.21	Earth pressure post construction monitoring	95
Figure 4.22	Lateral Displacement Tilt meter 1	96
Figure 4.23	Lateral Displacement Tilt meter 2	97
Figure 4.24	Lateral Displacement Tilt meter 3	98
Figure 4.25	Settlement of wall	100

LIST OF PLATES

		Page
Plate 1.1	Failed slope at Jalan Junjong, Kulim	4
Plate 3.1	Slope failure and soil erosion	42
Plate 3.2	(a) Strip and (b) 8R Tyre	43
Plate 3.3	Tyre cutting machine	44
Plate 3.4	Steel and rubber cutter	44
Plate 3.5	Disturbed Sample Collection using hand auger	45
Plate 3.6	Collected sample point	45
Plate 3.7	Universal Testing Machine (UTM)	47
Plate 3.8	Strip Sample	47
Plate 3.9	Failure pattern of strip sample	48
Plate 3.10	Front view and side view of clamped 8R sample	48
Plate 3.11	(a) Sand-sand interaction (b) Tyre-Sand Interaction	49
Plate 3.12	Sample used for first pull-out series	51
Plate 3.13	8R mat	52
Plate 3.14	Metal sleeve	53
Plate 3.15	Pull-out test with overburden load	54
Plate 3.16	Hydrometer test	57
Plate 3.17	Liquid and plastic limit test	57
Plate 3.18	Specific gravity test	58
Plate 3.19	Unconfined compressive strength test	59
Plate 3.20	(a) two, (b) three and (c) four connections samples	60
Plate 3.21	(a) crusher run confined with 8R mat and (b) Sample undergone axial test	60

Plate 3.22	Site clearance and Top soil removal	64
Plate 3.23	Foundation construction	65
Plate 3.24	Stiffener and tilt meter plate installation	66
Plate 3.25	1st 8R mat layer installation	66
Plate 3.26	Complete installation of 8R mat layers	67
Plate 3.27	Toe, berm and cascade drain installation	67
Plate 3.28	Complete prototype slope	68

LIST OF ABBREVATIONS

2-8R Two 8R sample

8R 8 Rubber

8 Shape sample

ADR Accord europeen sur le transport des marchandises

dangereuses par route

ASTM American Society for Testing and Materials

BS British Standard

BD Back Displacement

CFL Connection-Failed Load

E1 Primary Extension

E2 Secondary Extension

Et Total Extension

EL Elongation at break

EPC Earth Pressure Cell

FD Front Displacement

F.S Safety Factor

JKR Jabatan Kerja Raya

M Mean

MEL Maximum Elongation

MFD Maximum Front Displacement

MPF Maximum Pull-out Force

MSt Maximum Strain

MTL Maximum Tensile Load

MTS Maximum Tensile Strength

O Round shape sample

PAHs Polycyclic Aromatic Hydrocarbons

PAS Publicly Available Specification

RMA Rubber Manufacture Association

SD Standard Deviation

SM Silty Sand

SP Settlement Plate

St Strain

SW Well Graded Sand

TM Tilt Meter

UTM Universal Tensile Machine

UU Unconfined Undrained

LIST OF SYMBOLS

o Angle Degree Cohesion c ϕ Friction Angle Apparent cohesion c_{a} Normal stress σ_{n} Peak axial stress σ_1 Shear stress τ_{n} θ Central angle

TEKNIK PENAMBAHBAIKAN CERUN MENGUNAKAN SISTEM HAMPARAN 8R

ABSTRAK

Teknik penstabilan cerun telah menjadi satu subjek penting dalam bidang geoteknikal. Pada masa ini, terdapat beberapa kejadian tanah runtuh di serata dunia. Dalam usaha untuk meningkatkan kestabilan cerun, begitu banyak jenis tetulang cerun telah dihasilkan sejak kebelakangan ini. Antaranya, tayar sekerap telah menunjukkan beberapa ciri yang dikehendaki untuk teknik penstabilan cerun. Kerana jumlah tayar dihasilkan melebihi jumlah tayar sekerap dikitar semula setiap tahun, ia adalah satu peluang yang baik untuk menyelesaikan masalah alam sekitar ini pada masa yang sama meningkatkan kestabilan cerun apabila ia digunakan dalam bidang geoteknikal. Dalam kajian ini, cerun prototaip diperkukuhkan dengan system 8R telah dibina pada 15 Disember 2014 untuk mengkaji prestasinya. Hamparan 8R ini dihasilkan menggunakan tayar berbentuk lapan. Bagi tujuan analisis, ujian tegangan, tarik keluar dan paksi telah dijalankan ke atas tayar sekerap untuk menentukan sifatnya. Kekuatan tegangan sampel adalah lebih rendah pada sampel jalur membandingkan sampel 8R kerana keadaan wayar yang terganggu. Keputusan menunjukkan bahawa daya Tarik keluar dipengaruhi oleh bentuk, bilangan tetulang, saiz, beban tambahan dan juga bahan isian. Jeleketan ketara menunjukkan peningkatan dengan peningkatan nombor sambungan. Dari hasil analisis cerun, ia menunjukkan bahawa dengan memasang hamparan 8R kestabilan cerun telah bertambah baik. Dari hasil pemantauan, ia menunjukkan bahawa system hamparan 8R akan menghasilkan dinding penahan yang mempunyai pengaliran yg baik, kekuatan tinggi dan ringan. Oleh itu, dengan menggunakan sistem hamparan 8R sebagai struktur penahan akan menghasilkan dinding penahan yang diingini dan pada masa yang sama membantu dalam mengurangkan jumlah tayar sekerap yang ada.

SLOPE IMPROVEMENT TECHNIQUE USING 8R MAT SYSTEM

ABSTRACT

Slope stabilization technique is become an important subject in the geotechnical field. Currently, there are a number of landslide occurrences around the world. In order to improve the slope stability, so many types of slope reinforcement had been produced lately. Among these, scrap tyre had been showing some desired properties for slope stabilization technique. Since the amount of generated tyre exceeded the amount of scrap tyre recycled annually, it is a good opportunity to solve this environmental problem at the same time enhancing the slope stability when it is used in geotechnical field. In this research, a prototype slope reinforced with 8R mat system was constructed on 15th December 2014 to study its performance. This 8R mat was produced using 8 shape tyre. For the analysis purposes, the tensile, pull-out and axial test were conducted on the scrap tyre to determine its properties. The tensile strength of the sample was lower on strip sample compared to 8R sample due to disturbed wire condition. The result shows that the pull-out force was influenced by the shape, number of reinforcement, size, overburden load and also the fill material. The apparent cohesion shows an increase with the increase of connection number. From the slope analysis result, it shows that by installing the 8R mat the slope stability had improved. From the monitoring results, it shows that the 8R mat system will provide a retaining wall that have better drainage, high strength and lightweight. Thus, by using the 8R mat system as a retaining structure will provide a desirable retaining wall at the same time help in reducing the amount of scrap tyre available.

CHAPTER ONE

INTRODUCTION

1.1 Background

Landslide is a natural phenomenon that is related to the movement of ground. Actually, landslide causes no harm to mankind, but if it happens near a road or residential area, this natural phenomenon can turn into a hazard. Some of the landslide activities occurred near the high-rise apartments had a high potential of threat to human life. For an example the tragic Highland Tower incident that had claimed the lives of 48 residences (Gue and Cheah, 2008). In recent year, the problem related to the landslide had increased in Malaysia. There had been so many cases that cause loss of life regarding the slopes that are unable to maintain its strength. Qasim et al., (2013) mentioned that about 49 cases of landslide that had happened, 88% of them were manmade slope. Other than that See-Sew and Tan (2007) also declare that along with poor designing, incompetency, casualness, raw input data are also contributing to this frequent fact of landslides. The main cause of the natural slope failure usually happens when there is a presence of extra water in soil, thus weakening the soil. Other than that, the changes of water table also had become the other factor that influences the soil strength. In order to cope with this problem, some preventive measures had been done to improve the slope stability.

There are so many methods that can be done in order to improve the slope stability. The most commonly used method for slope improvement is the gravity retaining wall. The gravity retaining wall is constructed using a reinforced concrete, are having a high strength that is able to maintain the slope stability. The main problem with this gravity retaining wall is that, the water from the soil behind the wall were unable to flow

through it and will increase the pressure behind the retaining wall. Other than that, a method such as gabion had also been used to improve slope stability. Besides this conventional method, the researchers around the world had conducted so many studies on new material in order to invent a new method for the slope improvement technique. From the research done, tyres were having desirable are high in tensile strength, low deformation and high durability. There are several approaches for the use of scrap tyre in geotechnical field which are tyre shred/chip, tyre bale and whole tyre.

Shredded tyre shows some great properties such as lightweight, good thermal insulation and good drainage material (Humphrey 2009). They are also the cheapest alternative material compared to the conventional methods. From the test conducted in previous studies, the used of shredded tyre in construction showed a good result.

The use of whole tyre is most likely more preferable due to minimum processing that requires a lot of energy. Another aspect of using whole tyre refers to their ability to reduce the vertical deformation where it had been used as soil reinforcement.

Tyre bales use a significant amount of scrap tyre. This method should be the best way to cater the problem in discarding scrap tyre since it uses large amount of tyre just to produced 1 tyre bales. This tyre block shows good result when it is used for soft soil reinforcement for road base. The tyre block is very low in cost, low compressibility, high tensile strength and great durability (Winter et al., 2005)

From the study done on the scrap tyre by using different approaches, the scrap tyre can be used in many ways such as fill material, drainage material, retaining wall and much more. But the main consideration for the approaches use is the effect of the tyre to the surrounding area. In this study, the whole tyre approaches were used to reinforce the failed slope in order to optimize the used of scrap tyre.

1.2 Problem Statement

In order to reduce the amount of scrap tyre generated annually, it had been recycled and turn into something useful such as flower pot, decoration and much more. Even though it had been recycled, the amount of scrap tyres generated still exceed the amount of recycled scrap tyre. Because of its physical properties, geotechnical researcher had started to use it as slope reinforcement. This scrap tyre is used as slope reinforcement and work the same way as the conventional retaining wall. From the previous studies conducted by O'Shaughnessy and Garga (2000), it had shown that the use of tyre without sidewall had a lower settlement compare to whole tyre. But having a round shape tyre without sidewall would experience higher strain that is unfavourable for it to act as retaining wall. Safari (2012) had done some modifications by utilizing the 8 shape tyre to reduce deformation. The 8 shape tyre were used as the river bank reinforcement and shows a good result. The main concern in this study is to determine how this 8R mat system help to improve the slope stability. Other than that despite of many studies carried out on the field, most of them was conducted on river bank and embankment. It would be interesting to see the performance of the system when it been installed at a slope since the mechanism is different.

1.3 Objectives

The objectives of this study are: -

- 1. to characterize the properties of 8R mat material and soil conditions at the site,
- to remediate a prototype field slope with 8R Mat as reinforcement and calculate the safety factor of reinforced slope; and
- 3. to monitor and evaluate the performance of the reinforced slope.

1.4 Scope of work

The study can be divided into two parts which are laboratory program and also field program. The laboratory program was done to obtain the properties of the material which are the tyre and also the soil on site. The tyre had undergone two test which are tensile test and also pull-out test. In order to evaluate the performance of the 8R mat in real slope condition, a slope at Jalan Junjong Kulim was selected for construction of the prototype slope. This site has been selected based on the discussion done between Universiti Sains Malaysia (USM) and District Engineer from Jabatan Kerja Raya (JKR) Kulim, Kedah. After presenting the work and finding the right place for this product, a site visit dated on the 25th June 2014 was carried out to confirm the selected site that requires attention for slope reinforcement. Plate 1.1 shows the failed slope.



Plate 1.1: Failed slope at Jalan Junjong, Kulim

During the site visit, it was observed that the slope condition was quite critical and some preventive measures needed to be done. The slope was suggested to be reinforced with the 8R mat system and the District Engineer agreed on this collaboration with the

construction. The 8R Mat system was seen suited for the slope and all plans were scheduled with the team of JKR and USM.

1.5 Organization of Thesis

This thesis had been divided into five parts. Chapter 1 is the introduction on the background of the study, the problem statement, objectives of the study and also the scope of work.

Chapter 2, explains the origin of the scrap tyre used in geotechnical field. Other than that, the type of approaches and the method done in previous study had been discussed. The advantages and disadvantages using different approaches can be found in this chapter.

Chapter 3 gives the information about the method and test done on the material and soil. The production of 8R mat system and construction of the prototype slope had also been shown in this chapter.

The results from the study were discussed in the Chapter 4. The discussion about the properties of the material which are the tensile test and pull-out test had been done. Other than that, the result from slope monitoring had been analysed and the performance had been evaluated.

Lastly, Chapter 5 will conclude the research based on the result and proposed a recommendation for future study.