Universiti Sains Malaysia
Peperiksaan Semester Pertama
Sidang Akademik 1987/88

IUK 207/3 Kaedah dan Amalan Teknologis

Tarikh:31 Oktober 1987 Masa: 9.00 pagi - 12.00 t/hari.
(3 jam)

Jawab mana-mana 5 (LIMA) soalan dari 8 (lapan) soalan yang diberi.

Sila pastikan kertas soalan ini mengandungi 8 soalan dan 10 mukasurat bercetak.

...2/-

1. Jawab ketiga-tiga bahagian soalan ini.

   (a) Tulis sebuah karangan mengenai skala-skala ukuran (scales of measurement). (10 markah)

   (b) Apakah "outliers"? (5 markah)

   (c) Apakah perbezaan antara carta kawalan variabel dan carta kawalan "attribute"? (5 markah)

2. Sepuluh orang pelajar terlibat dalam suatu kursus matematik. Mereka mengambil dua ujian, pertama kali tanpa bimbingan dan kali kedua dengan bimbingan oleh seorang guru. Peratusan markah yang diperolehi oleh tiap-tiap pelajar itu seperti berikut:

Pelajar	Peratusan markah	
	Pertama kali	Kali kedua
A	38	42
B	64	65
C	42	48
D	70	65
E	58	(Tidak hadir)
F	30	38
F	51	48
H	50	54
I	36	40
J	41	39

Apakah faedah dari bimbingan oleh guru itu, iaitu adakah golongan pelajar ini menunjukkan peningkatan prestasi mereka? (Buat ujian pada paras keertian $\alpha = 0.05$ dan $\alpha = 0.01$.) (20 markah)

...3/-

3. Teori Mendel menyatakan bahawa bilangan biji pi yang ditemui dalam kategori bulat serta kuning, berkedut serta kuning, bulat serta hijau, dan berkedut serta hijau patut dalam nisbah 9:3:3:1. Dalam satu eksperimen, 100 biji pi diteliti. Bilangan yang terdapat dalam setiap kategori itu adalah 56, 19, 17 dan 8. Adakah data ini bertentangan dengan teori Mendel? Gunakan paras keertian $\alpha = 0.05$. (20 markah)

4. Beberapa contoh sos dibuat dengan mengubah-ubah kandungan asid asetiknya. Pengskoran oleh seseorang ahli panel penderia dan kandungan asid asetiknya seperti berikut:

Contoh sos	Skor	Kandungan asid asetik (%)
1	9	0.22
2	6	0.16
3	7	0.17
4	7	0.14
5	5	0.12
6	8	0.19
7	2	0.10
8	6	0.12
9	1	0.05
10	4	(keputusan hilang)
11	10	0.20
12	9	0.16
13	3	0.09

(a) Kirakan pekali korelasi Spearman, r_s (15 markah)

(b) Adakah data ini memberi bukti wujudnya satu kaitan antara pengskoran sos dan kandungna asid asetik?

(5 markah)

.....4/-

5. Jawab kedua-dua bahagian soalan ini.

(a) Purata kemalangan di dalam sebuah kilang adalah tiga kali seminggu. Apakah probabiliti iaitu kemalangan tidak berlaku pada sesuatu minggu? (5 markah)

$$\left[P(x) = \frac{\mu^x e^{-\mu}}{x}; \quad e = 2.718281\right]$$

(b) Sesuatu proses yang mengeluarkan satu komponen elektronik tertentu telah diteliti. Bilangan kecacatan yang ditemui dalam 26 sampel komponen itu adalah seperti berikut:

Nombor sampel	Bilangan kecacatan	Nombor sampel	Bilangan kecacatan
1	21	14	19
2	24	15	10
3	16	16	17
4	12	17	13
5	15	18	22
6	5	19	18
7	28	20	39
8	20	21	30
9	31	22	24
10	25	23	16
11	20	24	19
12	24	25	17
13	16	26	15

(i) Plotkan carta kawalan c dengan data tersebut di atas. (12 markah)

(ii) Beri ulasan mengenai carta kawalan yang diperolehi. (3 markah)

.....5/-

6. Tulis sebuah karangan untuk menjelaskan/membezakan perkara-perkara berikut:

(a) taburan proses
(b) perincian (specification)
(c) had-had perincian
(d) had-had kawalan.

(20 markah)

7. Sesuatu hasilan dibuat untuk menepati perincian (specification) 120.0 ± 5.0 bagi salah satu ciri mutu. Buat masa ini anggaran purata proses ialah 120.0 dan anggaran sisihan piawai ialah 1.50.

(a) Kirakan hada-had kawalan untuk carta-$\bar{x}$ dan carta-R yang berasaskan saiz subkumpulan 4. (Catatan: Untuk sampel-sampel kecil, sisihan piawai σ_x dianggarkan dari persamaan $\sigma_x = \bar{R}/d_2$. Untuk carta-$\bar{x}$, had-had kawalan adalah $\bar{\bar{x}} \pm A_2\bar{R}$. Untuk carta-R, had kawalan atas adalah $D_4\bar{R}$, dan had kawalan bawah adalah $D_3\bar{R}$.)

(12 markah)

(b) Apakah peratusan hasilan itu di luar perincian jikalau purata proses berganjak menjadi 121.0? (Andaikan agihan normal untuk hasilan itu.)

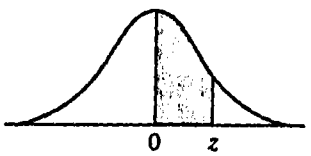
(8 markah)

8. Sesuatu carta kawalan yang mengawal pecahan defektif mempunyai garis tengah 0.10, had kawalan atas 0.19, dan had kawalan bawah 0.01. Sekiranya had-had 3σ digunakan, kirakan saiz sampel untuk carta kawalan itu.

(20 markah)

...6/-

Table 6 *Normal curve areas*



z	.00	.01	.02	.03	.04	.05	.06	.07	.08	.09
0.0	.0000	.0040	.0080	.0120	.0160	.0199	.0239	.0279	.0319	.0359
0.1	.0398	.0438	.0478	.0517	.0557	.0596	.0636	.0675	.0714	.0753
0.2	.0793	.0832	.0871	.0910	.0948	.0987	.1026	.1064	.1103	.1141
0.3	.1179	.1217	.1255	.1293	.1331	.1368	.1406	.1443	.1480	.1517
0.4	.1554	.1591	.1628	.1664	.1700	.1736	.1772	.1808	.1844	.1879
0.5	.1915	.1950	.1985	.2019	.2054	.2088	.2123	.2157	.2190	.2224
0.6	.2257	.2291	.2324	.2357	.2389	.2422	.2454	.2486	.2517	.2549
0.7	.2580	.2611	.2642	.2673	.2704	.2734	.2764	.2794	.2823	.2852
0.8	.2881	.2910	.2939	.2967	.2995	.3023	.3051	.3078	.3106	.3133
0.9	.3159	.3186	.3212	.3238	.3264	.3289	.3315	.3340	.3365	.3389
1.0	.3413	.3438	.3461	.3485	.3508	.3531	.3554	.3577	.3599	.3621
1.1	.3643	.3665	.3686	.3708	.3729	.3749	.3770	.3790	.3810	.3830
1.2	.3849	.3869	.3888	.3907	.3925	.3944	.3962	.3980	.3997	.4015
1.3	.4032	.4049	.4066	.4082	.4099	.4115	.4131	.4147	.4162	.4177
1.4	.4192	.4207	.4222	.4236	.4251	.4265	.4279	.4292	.4306	.4319
1.5	.4332	.4345	.4357	.4370	.4382	.4394	.4406	.4418	.4429	.4441
1.6	.4452	.4463	4474	.4484	.4495	.4505	.4515	.4525	.4535.	.4545
1.7	.4554	.4564	4573	.4582	.4591	.4599	.4608	.4616	.4625	.4633
1.8	.4641	.4649	.4656	.4664	.4671	.4678	.4686	.4693	.4699	.4706
1.9	.4713	.4719	.4726	.4732	.4738	.4744	.4750	.4756	.4761	.4767
2.0	.4772	.4778	.4783	.4788	.4793	.4798	.4803	.4808	.4812	.4817
2.1	.4821	.4826	.4830	.4834	.4838	.4842	.4846	.4850	.4854	.4857
2.2	.4861	.4864	.4868	.4871	.4875	.4878	.4881	.4884	.4887	.4890
2.3	.4893	.4896	.4898	.4901	.4904	.4906	.4909	.4911	.4913	.4916
2.4	.4918	.4920	.4922	.4925	.4927	.4929	.4931	.4932	.4934	.4936
2.5	.4938	.4940	.4941	.4943	.4945	.4946	.4948	.4949	.4951	.4952
2.6	.4953	.4955	.4956	.4957	.4959	.4960	.4961	.4962	.4963	.4964
2.7	.4965	.4966	.4967	.4968	.4969	.4970	.4971	.4972	.4973	.4974
2.8	.4974	.4975	.4976	.4977	.4977	.4978	.4979	.4979	.4980	.4981
2.9	.4981	.4982	.4982	.4983	.4984	.4984	.4985	.4985	.4986	.4986
3.0	.4987	.4987	.4987	.4988	.4988	.4989	.4989	.4989	.4990	.4990

This table is abridged from Table I of *Statistical Tables and Formulas*, by A. Hald (New York: John Wiley & Sons, Inc., 1952). Reproduced by permission of A. Hald and the publishers, John Wiley & Sons, Inc.

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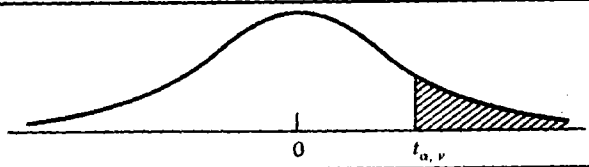
Appendix IV Percentage Points of the t Distribution[a]



ν \ α	0.40	0.25	0.10	0.05	0.025	0.01	0.005	0.0025	0.001	0.0005
1	0.325	1.000	3.078	6.314	12.706	31.821	63.657	127.32	318.31	636.62
2	0.289	0.816	1.886	2.920	4.303	6.965	9.925	14.089	23.326	31.598
3	0.277	0.765	1.638	2.353	3.182	4.541	5.841	7.453	10.213	12.924
4	0.271	0.741	1.533	2.132	2.776	3.747	4.604	5.598	7.173	8.610
5	0.267	0.727	1.476	2.015	2.571	3.365	4.032	4.773	5.893	6.869
6	0.265	0.727	1.440	1.943	2.447	3.143	3.707	4.317	5.208	5.959
7	0.263	0.711	1.415	1.895	2.365	2.998	3.499	4.019	4.785	5.408
8	0.262	0.706	1.397	1.860	2.306	2.896	3.355	3.833	4.501	5.041
9	0.261	0.703	1.383	1.833	2.262	2.821	3.250	3.690	4.297	4.781
10	0.260	0.700	1.372	1.812	2.228	2.764	3.169	3.581	4.144	4.587
11	0.260	0.697	1.363	1.796	2.201	2.718	3.106	3.497	4.025	4.437
12	0.259	0.695	1.356	1.782	2.179	2.681	3.055	3.428	3.930	4.318
13	0.259	0.694	1.350	1.771	2.160	2.650	3.012	3.372	3.852	4.221
14	0.258	0.692	1.345	1.761	2.145	2.624	2.977	3.326	3.787	4.140
15	0.258	0.691	1.341	1.753	2.131	2.602	2.947	3.286	3.733	4.073
16	0.258	0.690	1.337	1.746	2.120	2.583	2.921	3.252	3.686	4.015
17	0.257	0.689	1.333	1.740	2.110	2.567	2.898	3.222	3.646	3.965
18	0.257	0.688	1.330	1.734	2.101	2.552	2.878	3.197	3.610	3.922
19	0.257	0.688	1.328	1.729	2.093	2.539	2.861	3.174	3.579	3.883
20	0.257	0.687	1.325	1.725	2.086	2.528	2.845	3.153	3.552	3.850
21	0.257	0.686	1.323	1.721	2.080	2.518	2.831	3.135	3.527	3.819
22	0.256	0.686	1.321	1.717	2.074	2.508	2.819	3.119	3.505	3.792
23	0.256	0.685	1.319	1.714	2.069	2.500	2.807	3.104	3.485	3.767
24	0.256	0.685	1.318	1.711	2.064	2.492	2.797	3.091	3.467	3.745
25	0.256	0.684	1.316	1.708	2.060	2.485	2.787	3.078	3.450	3.725
26	0.256	0.684	1.315	1.706	2.056	2.479	2.779	3.067	3.435	3.707
27	0.256	0.684	1.314	1.703	2.052	2.473	2.771	3.057	3.421	3.690
28	0.256	0.683	1.313	1.701	2.048	2.467	2.763	3.047	3.408	3.674
29	0.256	0.683	1.311	1.699	2.045	2.462	2.756	3.038	3.396	3.659
30	0.256	0.683	1.310	1.697	2.042	2.457	2.750	3.030	3.385	3.646
40	0.255	0.681	1.303	1.684	2.021	2.423	2.704	2.971	3.307	3.551
60	0.254	0.679	1.296	1.671	2.000	2.390	2.660	2.915	3.232	3.460
120	0.254	0.677	1.289	1.658	1.980	2.358	2.617	2.860	3.160	3.373
∞	0.253	0.674	1.282	1.645	1.960	2.326	2.576	2.807	3.090	3.291

ν = degrees of freedom.

[a]Adapted with permission from *Biometrika Tables for Statisticians*, Vol. I, 3rd ed., by E. S. Pearson and H. O. Hartley, Cambridge University Press, Cambridge, 1966.

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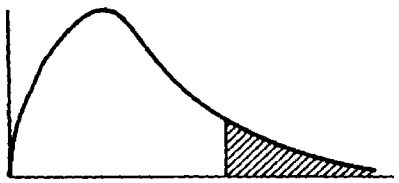
Appendix III Percentage Points of the χ^2 Distribution[a]



ν	α 0.995	0.990	0.975	0.950	0.500	0.050	0.025	0.010	0.005
1	0.00 +	0.00 +	0.00 +	0.00 +	0.45	3.84	5.02	6.63	7.88
2	0.01	0.02	0.05	0.10	1.39	5.99	7.38	9.21	10.60
3	0.07	0.11	0.22	0.35	2.37	7.81	9.35	11.34	12.84
4	0.21	0.30	0.48	0.71	3.36	9.49	11.14	13.28	14.86
5	0.41	0.55	0.83	1.15	4.35	11.07	12.38	15.09	16.75
6	0.68	0.87	1.24	1.64	5.35	12.59	14.45	16.81	18.55
7	0.99	1.24	1.69	2.17	6.35	14.07	16.01	18.48	20.28
8	1.34	1.65	2.18	2.73	7.34	15.51	17.53	20.09	21.96
9	1.73	2.09	2.70	3.33	8.34	16.92	19.02	21.67	23.59
10	2.16	2.56	3.25	3.94	9.34	18.31	20.48	23.21	25.19
11	2.60	3.05	3.82	4.57	10.34	19.68	21.92	24.72	26.76
12	3.07	3.57	4.40	5.23	11.34	21.03	23.34	26.22	28.30
13	3.57	4.11	5.01	5.89	12.34	22.36	24.74	27.69	29.82
14	4.07	4.66	5.63	6.57	13.34	23.68	26.12	29.14	31.32
15	4.60	5.23	6.27	7.26	14.34	25.00	27.49	30.58	32.80
16	5.14	5.81	6.91	7.96	15.34	26.30	28.85	32.00	34.27
17	5.70	6.41	7.56	8.67	16.34	27.59	30.19	33.41	35.72
18	6.26	7.01	8.23	9.39	17.34	28.87	31.53	34.81	37.16
19	6.84	7.63	8.91	10.12	18.34	30.14	32.85	36.19	38.58
20	7.43	8.26	9.59	10.85	19.34	31.41	34.17	37.57	40.00
25	10.52	11.52	13.12	14.61	24.34	37.65	40.65	44.31	46.93
30	13.79	14.95	16.79	18.49	29.34	43.77	46.98	50.89	53.67
40	20.71	22.16	24.43	26.51	39.34	55.76	59.34	63.69	66.77
50	27.99	29.71	32.36	34.76	49.33	67.50	71.42	76.15	79.49
60	35.53	37.48	40.48	43.19	59.33	79.08	83.30	88.38	91.95
70	43.28	45.44	48.76	51.74	69.33	90.53	95.02	100.42	104.22
80	51.17	53.54	57.15	60.39	79.33	101.88	106.63	112.33	116.32
90	59.20	61.75	65.65	69.13	89.33	113.14	118.14	124.12	128.30
100	67.33	70.06	74.22	77.93	99.33	124.34	129.56	135.81	140.17

ν = degrees of freedom.

[a]Adapted with permission from *Biometrika Tables for Statisticians*, Vol. 1, 3rd ed., by E. S. Pearson and H. O. Hartley, Cambridge University Press, Cambridge, 1966.

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Table I. Critical Values for the Spearman Rank-Order Correlation Coefficient

	Significance level for a directional test at			
	.05	.025	.005	.001
	Significance level for a non-directional test at			
N	.10	.05	.01	.002
5	.900	1.000		
6	.829	.886	1.000	
7	.715	.786	.929	1.000
8	.620	.715	.881	.953
9	.600	.700	.834	.917
10	.564	.649	.794	.879
11	.537	.619	.764	.855
12	.504	.588	.735	.826
13	.484	.561	.704	.797
14	.464	.539	.680	.772
15	.447	.522	.658	.750
16	.430	.503	.636	.730
17	.415	.488	.618	.711
18	.402	.474	.600	.693
19	.392	.460	.585	.676
20	.381	.447	.570	.661
21	.371	.437	.556	.647
22	.361	.426	.544	.633
23	.353	.417	.532	.620
24	.345	.407	.521	.608
25	.337	.399	.511	.597
26	.331	.391	.501	.587
27	.325	.383	.493	.577
28	.319	.376	.484	.567
29	.312	.369	.475	.558
30	.307	.363	.467	.549

Source: Glasser, G. J., and R. F. Winter, "Critical Values of the Coefficient of Rank Correlation for Testing the Hypothesis of Independence," *Biometrika*, 48, 444 (1961).

If the observed value of r_s is *greater than or equal to* the tabled value for the appropriate level of significance, reject H_0. Note that the left-hand column is the number of pairs of scores, not the number of degrees of freedom. The critical values listed are both + and − for non-directional tests.

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Appendix VI Factors for Constructing Variables Control Charts

Observations in Sample, n	Chart for Averages: Factors for Control Limits			Chart for Standard Deviations: Factors for Central Line		Chart for Standard Deviations: Factors for Control Limits				Chart for Ranges: Factors for Central Line		Chart for Ranges: Factors for Control Limits				
	A	A_2	A_3	c_4	$1/c_4$	B_3	B_4	B_5	B_6	d_2	$1/d_2$	d_3	D_1	D_2	D_3	D_4
2	2.121	1.880	2.659	0.7979	1.2533	0	3.267	0	2.606	1.128	0.8865	0.853	0	3.686	0	3.267
3	1.732	1.023	1.954	0.8862	1.1284	0	2.568	0	2.276	1.693	0.5907	0.888	0	4.358	0	2.574
4	1.500	0.729	1.628	0.9213	1.0854	0	2.266	0	2.088	2.059	0.4857	0.880	0	4.698	0	2.282
5	1.342	0.577	1.427	0.9400	1.0638	0	2.089	0	1.964	2.326	0.4299	0.864	0	4.918	0	2.114
6	1.225	0.483	1.287	0.9515	1.0510	0.030	1.970	0.029	1.874	2.534	0.3946	0.848	0	5.078	0	2.004
7	1.134	0.419	1.182	0.9594	1.04230	0.118	1.882	0.113	1.806	2.704	0.3698	0.833	0.204	5.204	0.076	1.924
8	1.061	0.373	1.099	0.9650	1.0363	0.185	1.815	0.179	1.751	2.847	0.3512	0.820	0.388	5.306	0.136	1.864
9	1.000	0.337	1.032	0.9693	1.0317	0.239	1.761	0.232	1.707	2.970	0.3367	0.808	0.547	5.393	0.184	1.816
10	0.949	0.308	0.975	0.9727	1.0281	0.284	1.716	0.276	1.669	3.078	0.3249	0.797	0.687	5.469	0.223	1.777
11	0.905	0.285	0.927	0.9754	1.0252	0.321	1.679	0.313	1.637	3.173	0.3152	0.787	0.811	5.535	0.256	1.744
12	0.866	0.266	0.886	0.9776	1.0229	0.354	1.646	0.346	1.610	3.258	0.3069	0.778	0.922	5.594	0.283	1.717
13	0.832	0.249	0.850	0.9794	1.0210	0.382	1.618	0.374	1.585	3.336	0.2998	0.770	1.025	5.647	0.307	1.693
14	0.802	0.235	0.817	0.9810	1.0194	0.406	1.594	0.399	1.563	3.407	0.2935	0.763	1.118	5.696	0.328	1.672
15	0.775	0.223	0.789	0.9823	1.0180	0.428	1.572	0.421	1.544	3.472	0.2880	0.756	1.203	5.741	0.347	1.653
16	0.750	0.212	0.763	0.9835	1.0168	0.448	1.552	0.440	1.526	3.532	0.2831	0.750	1.282	5.782	0.363	1.637
17	0.728	0.203	0.739	0.9845	1.0157	0.466	1.534	0.458	1.511	3.588	0.2787	0.744	1.356	5.820	0.378	1.622
18	0.707	0.194	0.718	0.9854	1.0148	0.482	1.518	0.475	1.496	3.640	0.2747	0.739	1.424	5.856	0.391	1.608
19	0.688	0.187	0.698	0.9862	1.0140	0.497	1.503	0.490	1.483	3.689	0.2711	0.734	1.487	5.891	0.403	1.597
20	0.671	0.180	0.680	0.9869	1.0133	0.510	1.490	0.504	1.470	3.735	0.2677	0.729	1.549	5.921	0.415	1.585
21	0.655	0.173	0.663	0.9876	1.0126	0.523	1.477	0.516	1.459	3.778	0.2647	0.724	1.605	5.951	0.425	1.575
22	0.640	0.167	0.647	0.9882	1.0119	0.534	1.466	0.528	1.448	3.819	0.2618	0.720	1.659	5.979	0.434	1.566
23	0.626	0.162	0.633	0.9887	1.0114	0.545	1.455	0.539	1.438	3.858	0.2592	0.716	1.710	6.006	0.443	1.557
24	0.612	0.157	0.619	0.9892	1.0109	0.555	1.445	0.549	1.429	3.895	0.2567	0.712	1.759	6.031	0.451	1.548
25	0.600	0.153	0.606	0.9896	1.0105	0.565	1.435	0.559	1.420	3.931	0.2544	0.708	1.806	6.056	0.459	4.541

For $n > 25$

$$A = \frac{3}{\sqrt{n}}, A_3 = \frac{3}{c_4\sqrt{n}}, c_4 = \frac{4(n-1)}{4n-3},$$

$$B_3 = 1 - \frac{3}{c_4\sqrt{2(n-1)}}, B_4 = 1 + \frac{3}{c_4\sqrt{2(n-1)}},$$

$$B_5 = c_4 - \frac{3}{\sqrt{2(n-1)}}, B_6 = c_4 + \frac{3}{\sqrt{2(n-1)}}.$$

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